

TOYOTA TACOMA SUPPLEMENTAL INSTRUCTIONS

- 1** Remove cargo rail end plugs: Begin by pushing in on the end plug tab and at the same time pull the end plug out of the rail.

CARGO RAIL TAB ON END PLUG



- 2** Remove tie downs: If tie downs are installed in the cargo rail, remove them for now.

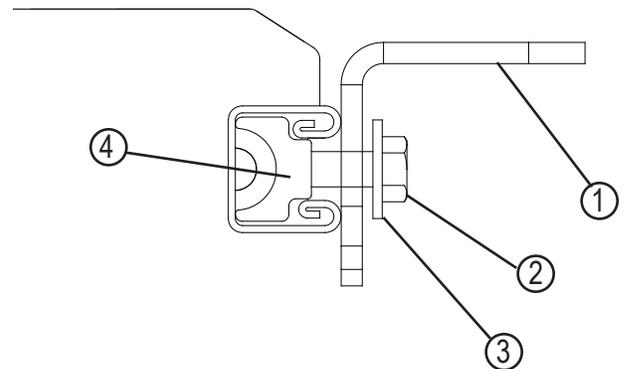


- 3** Install the brackets into the cargo rails: Assemble the brackets as shown. Insert the assembly into the cargo rail. Three brackets per side are required. If cargo tie downs are going to be used see step 4.

Leave all fastener hardware loose at this time.

Replacement Parts List

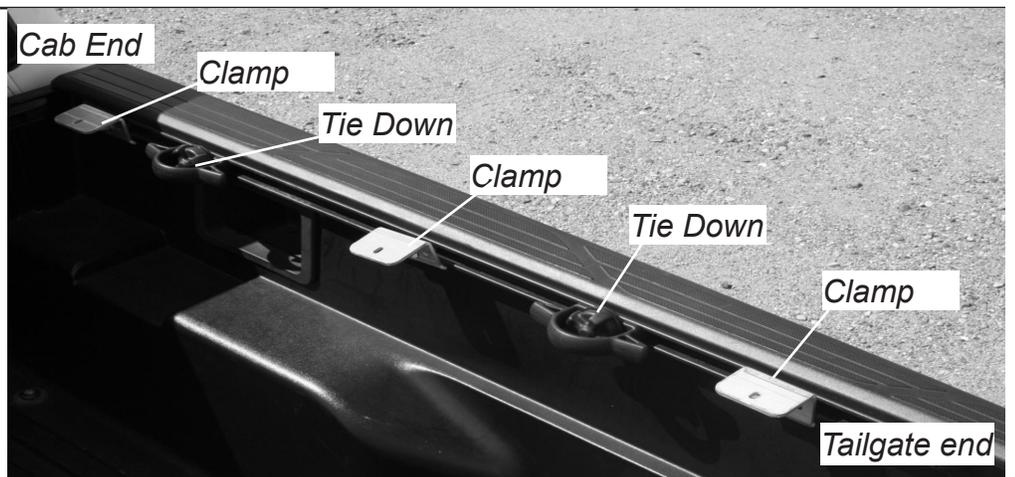
Item	Part #	Description
1.	1705577	CLAMP BRACKET
2.	1702926	SCREW 5/16"-18 X 7/8"
3.	1700428	5/16 WASHER
4.	1703889	FEMALE CLAMP INSERT



- 4** Reinstalling cargo tie downs: If tie downs are going to be used, install the tie downs in order as shown in the diagram.

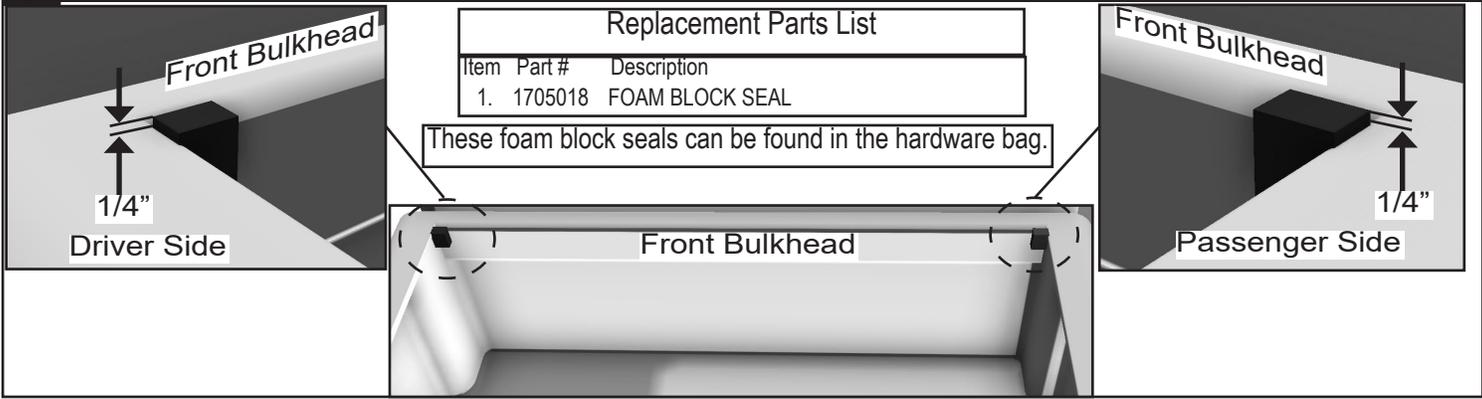
Tools Needed

- 1/8" Allen Wrench
- 1/2" Wrench or Socket
- 3/8" Drive Ratchet
- 7/16" Wrench or Socket

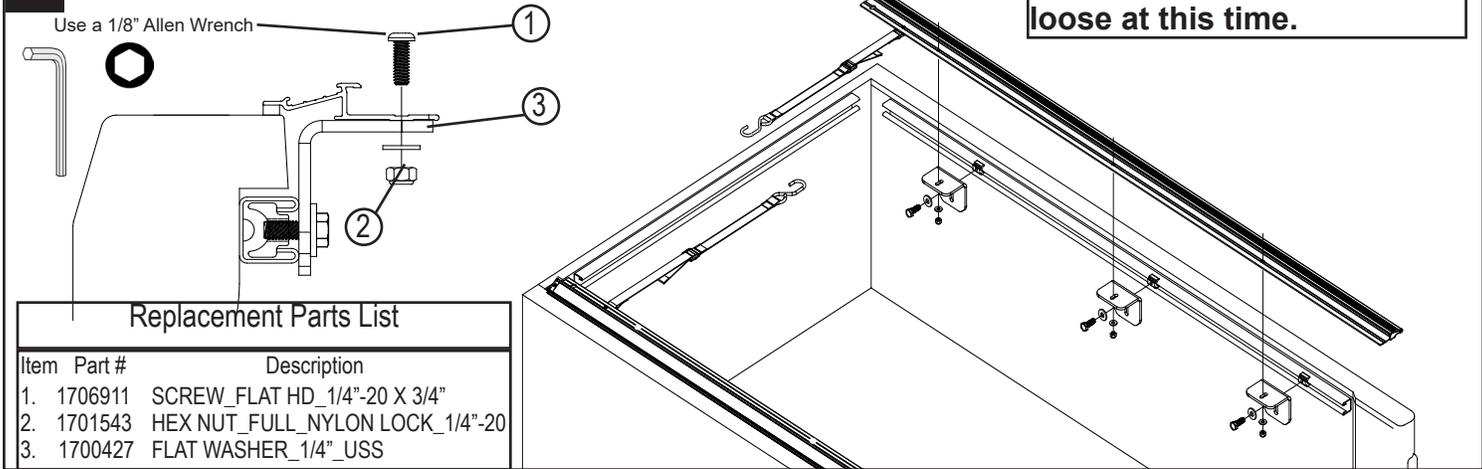


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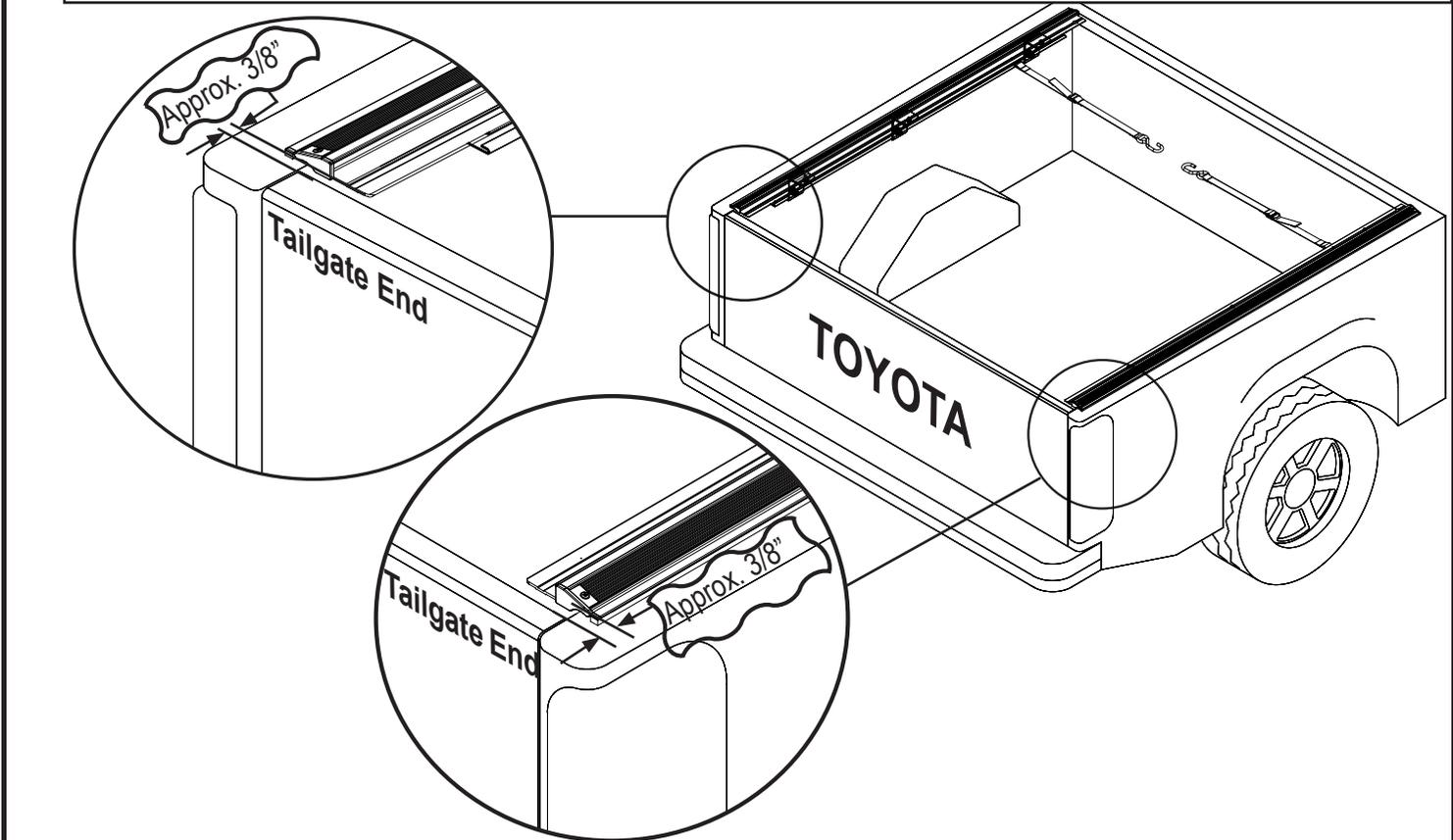
5 Attach Foam Block Seals. Peel white paper backing off and attach foam corner block seals.



6 Attach the side rails to the brackets:



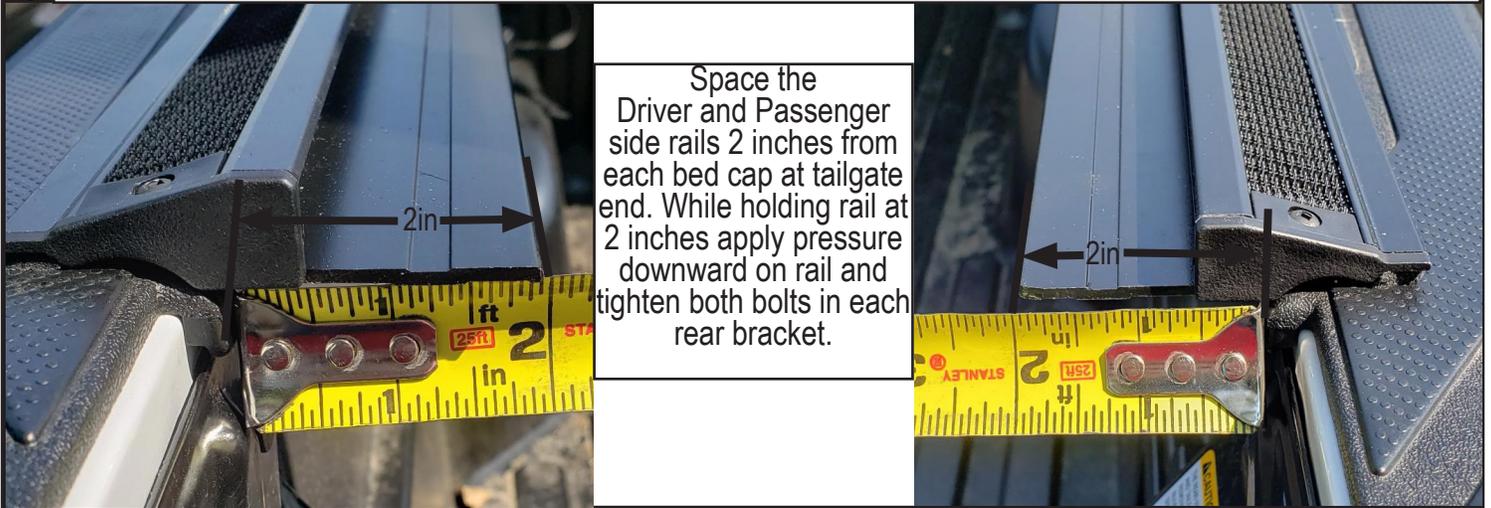
7 With the tailgate closed, evenly position both side rails from front to back while compressing the seal installed in step 5. See illustration below for correct distance from tailgate.



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ATTENTION: SPACING RAILS CORRECTLY AT TAILGATE END OF BED.

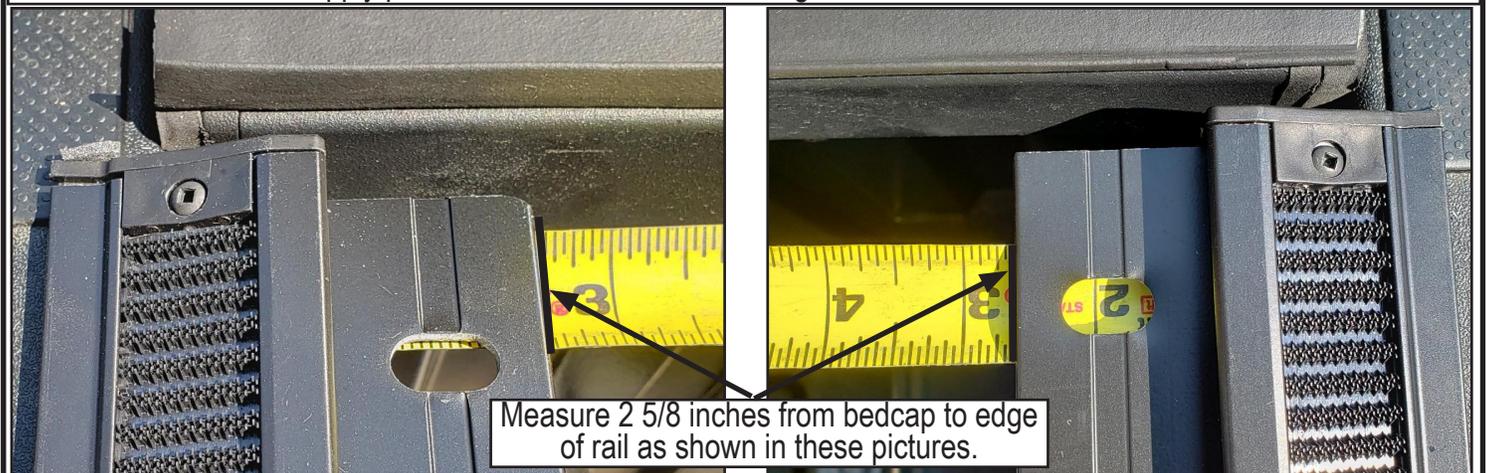
8 With rails spaced correctly from tailgate, proceed by adjusting the space between the bed caps and rails as shown below.



ATTENTION: SPACING RAILS CORRECTLY AT CAB END OF BED.

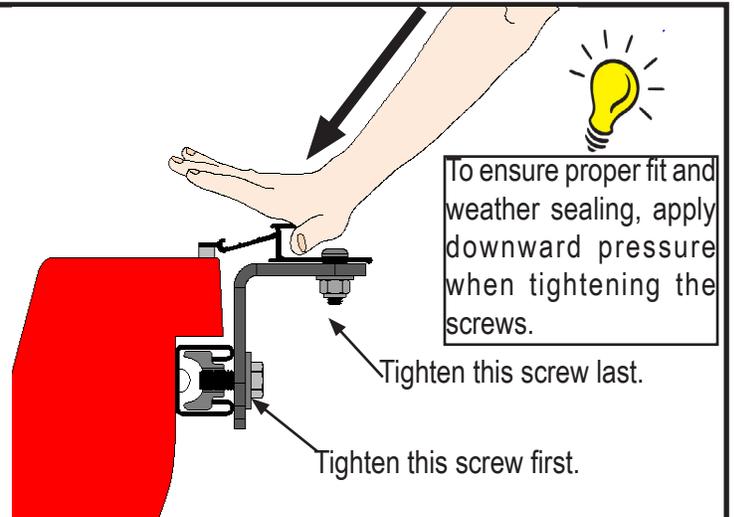
9 With rails spaced correctly from tailgate, proceed by adjusting the space between the bed caps and rails as shown below.

Space the Driver and Passenger side rails 2 5/8 inches from each bed cap at cab end. While holding rail at 2 5/8 inches apply pressure downward on rail and tighten both bolts in each front bracket.



10 With the bolts in the front and rear brackets bolted tight, proceed to tightening the bolts on the middle bracket.

11 Once rails have been positioned, and all bracket hardware has been tightened. Continue to step 4 in manual that was supplied with this kit to finish installing.



Refer to step 4 and continue with step 7 in manual supplied in this kit.