

# 2020-2022 Chev Silverado HD

Mud Flap Set, Front Mounting Diagram & Instructions Kit# GCR202F

#### **IMPORTANT:**

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.

# **TOOLS REQUIRED-**







7/16" Open Wrench or Socket Wrench



1/4" Open Wrench or Socket Wrench

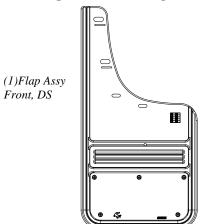


Electric or Rechargeable Drill

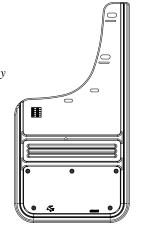


¼" Drill Bit

### FLAPS AND BRACKETS



(1)Flap Assy Front, PS



(2) Strip Washer Part #766960



#### **PARTS BAG # 768377**

a) (4) Capscrew, SS 1/4"-20UNC x 5/8" Part #014071



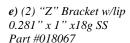
d) (2) Washer, Flat 0.203" x 1" x 18g SS Part #018018



**g**) (4) Washer, Flat 0.203" x 1", 18g, SS, oxid Part #018070



b) (2) Screw, Sheet Metal, Blk Ox. 4/4 Hex Washer Head, #8-15x1.5" Part # 016053

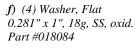


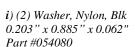
h) (2) Washer, Offset 0.281"x1.5"x18g, SS, Oxid. Part #018080

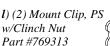




c) (6) Screw, Sheet Metal, Blk Ox. 1/4"Hex Washer Head, #8-18x1" Part #016055







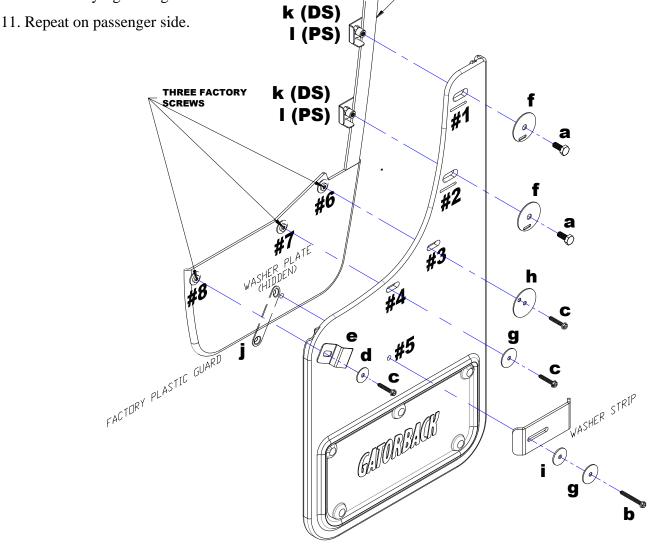






## **INSTALLATION** (For ease of installation it is suggested that the wheel be removed)

- 1. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts. Start on the driver's side.
- 2. Remove three factory screws from plastic guard holes #6 to #8.
- 3. Loosely install mount clips (k) on mud flap holes #1 & #2 using a cap screw (a) and flat washer (f).
- 4. Loosely install mud flap through hole #3 to factory hole #6 using a sheet metal screw (c) and offset washer (h).
- 5. Slide mount clips (k) behind the lip of the fender to secure.
- 6. Loosely install mud flap through hole #4 into factory hole #7 using a sheet metal screw (c), and flat washer (g).
- 7. Using a bubble level or other levelling tool, ensure that the mud flap is level. Tighten fasteners starting with #4 then #3, #2, and #1.
- 8. Install "Z" bracket (e) over the mud flap and into factory hole #8 using a sheet metal screw (c) and flat washer (d)
- 9. Using a ¼" drill bit, drill a hole into the factory plastic guard through mud flap hole #5.
- 10. Position the washer plate underneath the slotted hole and inside the factory plastic guard where the hole was previously drilled in step #9, and secure the mud flap through the washer plate using a sheet metal screw (b), flat washer (g), nylon washer (i) and strip washer. Ensure the washer plate is tucked inside the factory plastic guard before fully tightening the screw.







# 2020-2022 Chev Silverado HD

Mud Flap Set, Rear **Mounting Diagram & Instructions** Kit# GCR202R

### **IMPORTANT:**

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.

## **TOOLS REQUIRED-**





T15 Torx

(1)Flap Assy

Rear, DS



7/16" Open Wrench or Socket Wrench



1/4" Open Wrench or Socket Wrench

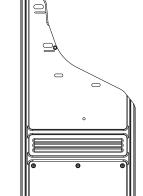


Electric or Rechargeable Drill

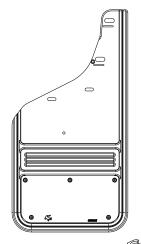


¼" Drill Bit

## FLAPS AND BRACKETS



(1)Flap Assy Rear, PS



(2) Strip Washer Part #766960



## **PARTS BAG #768377**





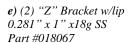
d) (2) Washer, Flat 0.203" x 1" x 18g SS Part #018018



g) (4) Washer, Flat 0.203" x 1", 18g, SS, oxid Part #018070



b) (2) Screw, Sheet Metal, Blk Ox. 1/4 Hex Washer Head, #8-15x1.5" Part # 016053



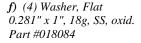
h) (2) Washer, Offset 0.281"x1.5"x18g, SS, Oxid. Part #018080

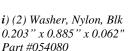
w/Clinch Nut

Part # 769312



c) (6) Screw, Sheet Metal, Blk Ox. 1/4"Hex Washer Head, #8-18x1 Part #016055











PRECISION DESIGN



### **INSTALLATION** (For ease of installation it is suggested that the wheel be removed)

- 2. Before you install your Mud Flap Set, see the diagram and parts list for all necessary parts. Start on the driver's side.
- 2. Remove three factory screws from plastic guard holes #6 to #8.
- 3. Loosely install mount clips (k) on mud flap holes #1 & #2 using a cap screw (a) and flat washer (f).
- 4. Loosely install mud flap through hole #3 to factory hole #6 using a sheet metal screw (c) and offset washer (h).
- 5. Slide mount clips (k) behind the lip of the fender to secure.
- 6. Loosely install mud flap through hole #4 into factory hole #7 using a sheet metal screw (c), and flat washer (g).
- 7. Using a bubble level or other levelling tool, ensure that the mud flap is level. Tighten fasteners starting with #4 then #3, #2, and #1.
- 8. Install "Z" bracket (e) over the mud flap and into factory hole #8 using a sheet metal screw (c) and flat washer (d)
- 9. Using a <sup>1</sup>/<sub>4</sub>" drill bit, drill a hole into the factory plastic guard through mud flap hole #5.
- 10. Position the washer plate underneath the slotted hole and inside the factory plastic guard where the hole was previously drilled in step #9, and secure the mud flap through the washer plate using a sheet metal screw (b), flat washer (g), nylon washer (i) and strip washer. Ensure the washer plate is tucked inside the factory plastic guard before fully tightening the screw.

