

2020-2022 GMC Sierra HD

2" Offset Mud Flap Set, Front Mounting Diagram & Instructions Kit# GCAA200F

IMPORTANT:

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.

BODY DRILL

TOOLS REQUIRED-



7/16" Open Wrench or Socket Wrench



1/4" Socket Driver Bit



T15 Torx

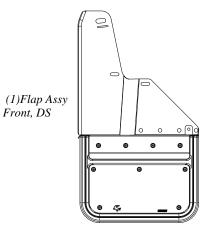


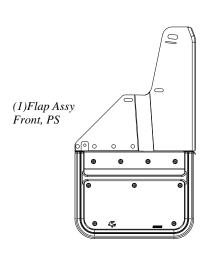
Electric or Rechargeable Drill



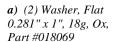
Note These flaps are meant for use with the Factory Protector Only. They are <u>NOT</u> meant for use with the Factory Splash Guard.

FLAPS





PARTS BAG # 769056





b) (4) Washer, Flat 0.203" x 1", 18g, Ox, Part #018070



c) (2) Washer, Flat 0.437" x 1", Nylon Part #054091



d) (4) Washer, Nylon 0.203" x 0.885" Part #054080



e) (2) Cap Screw, Ox. ¼"-20UNC x 5/8" Part #014071



f) (4) Screw, Sheet Metal, Ox. 1/4"Hex Washer Head, #8-18x1" Part # 016055



g) (1) Mud Flap Clip Driver Side Part # 769312



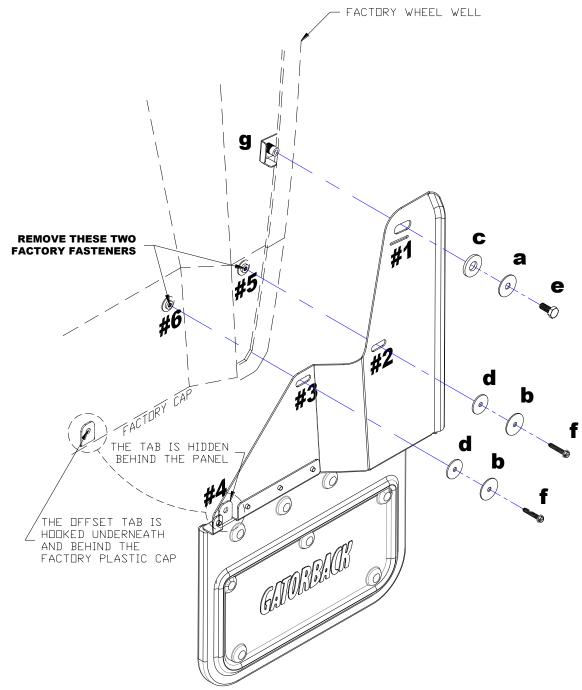
h) (1) Mud Flap Clip Passenger Side Part #769313





INSTALLATION (For ease of installation it is suggested that the wheel be removed)

- 1. Before you install your Mud Flap Set, see diagram and parts list for all necessary parts. Start on the driver's side.
- 2. Remove factory screw from wheel well holes #5 & #6.
- 3. Loosely install mount clip (g) on mud flap hole #1 using a cap screw (e), black oxidized washer (a), & nylon washer (c).
- 4. Tuck the offset tab #4 underneath the factory plastic cap until the tab is fully engaged inside the factory plastic cap
- 5. Loosely secure mud flap through hole #2 into factory hole #5 using supplied sheet metal screw (f), oxidized washer (b) & nylon washer (d)
- 6. Install mount clip (g) on hole #1 behind the fender lip.
- 7. Loosely secure mud flap through hole #3 into hole #6 using supplied sheet metal screw (f), oxidized washer (b) & nylon washer (d)
- 8. Using a bubble level or other levelling tool, ensure that the mud flap is level. Tighten fasteners.
- 9. Repeat procedure for passenger side.



01/19/2021 Sierra Front



2020-2022 GMC Sierra HD

2" Offset Mud Flap Set, Rear Mounting Diagram & Instructions Kit# GCAA200R

IMPORTANT:

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.

TOOLS REQUIRED-



7/16" Open Wrench or Socket Wrench



1/4" Socket Driver Bit





T15 Torx



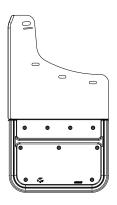
Electric or Rechargeable Drill



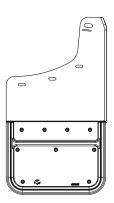
Note These flaps are meant for use with the Factory Protector Only. They are <u>NOT</u> meant for use with the Factory Splash Guard.

FLAPS

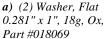
(1)Flap Assy Rear, DS



(1)Flap Assy Rear, PS



PARTS BAG #769057





b) (6) Washer, Flat 0.203" x 1", 18g, Ox, Part #018070



c) (2) Washer, Flat 0.437" x 1", Nylon Part #054076



d) (4) Washer, Nylon 0.203" x 0.885" Part #054080



e) (2) Cap Screw, Ox '/4"-20UNC x 5/8" Part #014071



f) (6) Screw, Sheet Metal, Ox. 1/4"Hex Washer Head, #8-18x1" Part # 016055



g) (1) Mud Flap Clip Driver Side Part # 769312



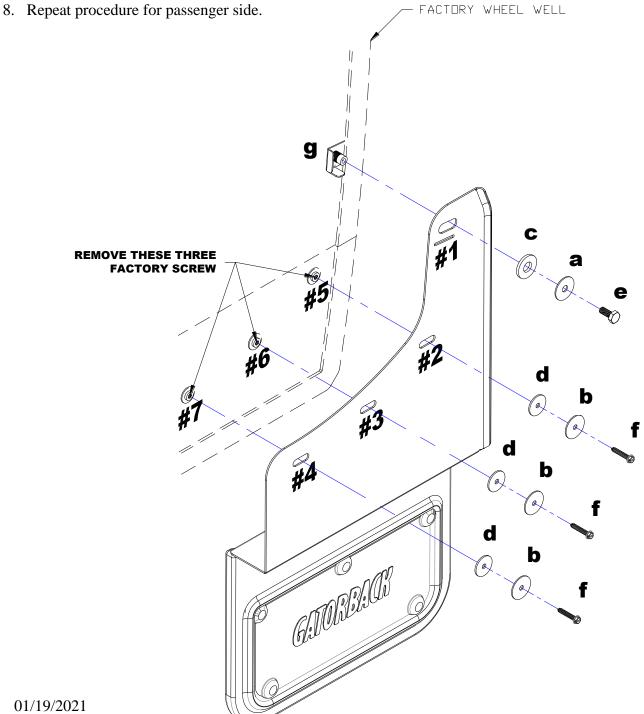
h) (1) Mud Flap Clip Passenger Side Part #769313





INSTALLATION (For ease of installation it is suggested that the wheel be removed)

- 1. Before you install your Mud Flap Set, see diagram and parts list for all necessary parts. Start on the driver's side.
- 2. Remove factory screw from wheel well holes #5 to #7.
- 3. Loosely install mount clip (g) on mud flap hole #1 using a cap screw (e), oxidized washer (a), and nylon washer (c).
- 4. Loosely secure mud flap through hole #2 into factory hole #5 using supplied sheet metal screw (f), oxidized washer (b) and nylon washer (d)
- 5. Install mount clip (g) on hole #1 behind the fender lip.
- 6. Loosely secure mud flap through hole #3 into hole #6 and through hole #4 into hole #7 using supplied sheet metal screws (f), oxidized washers (b), and nylon washers (d).
- 7. Using a bubble level or other levelling tool, ensure that the mud flap is level. Tighten fasteners.



Sierra Rear