



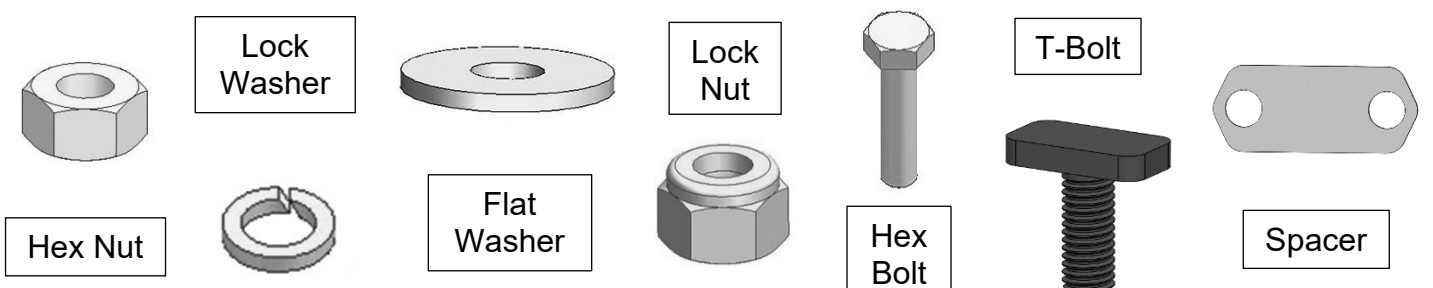
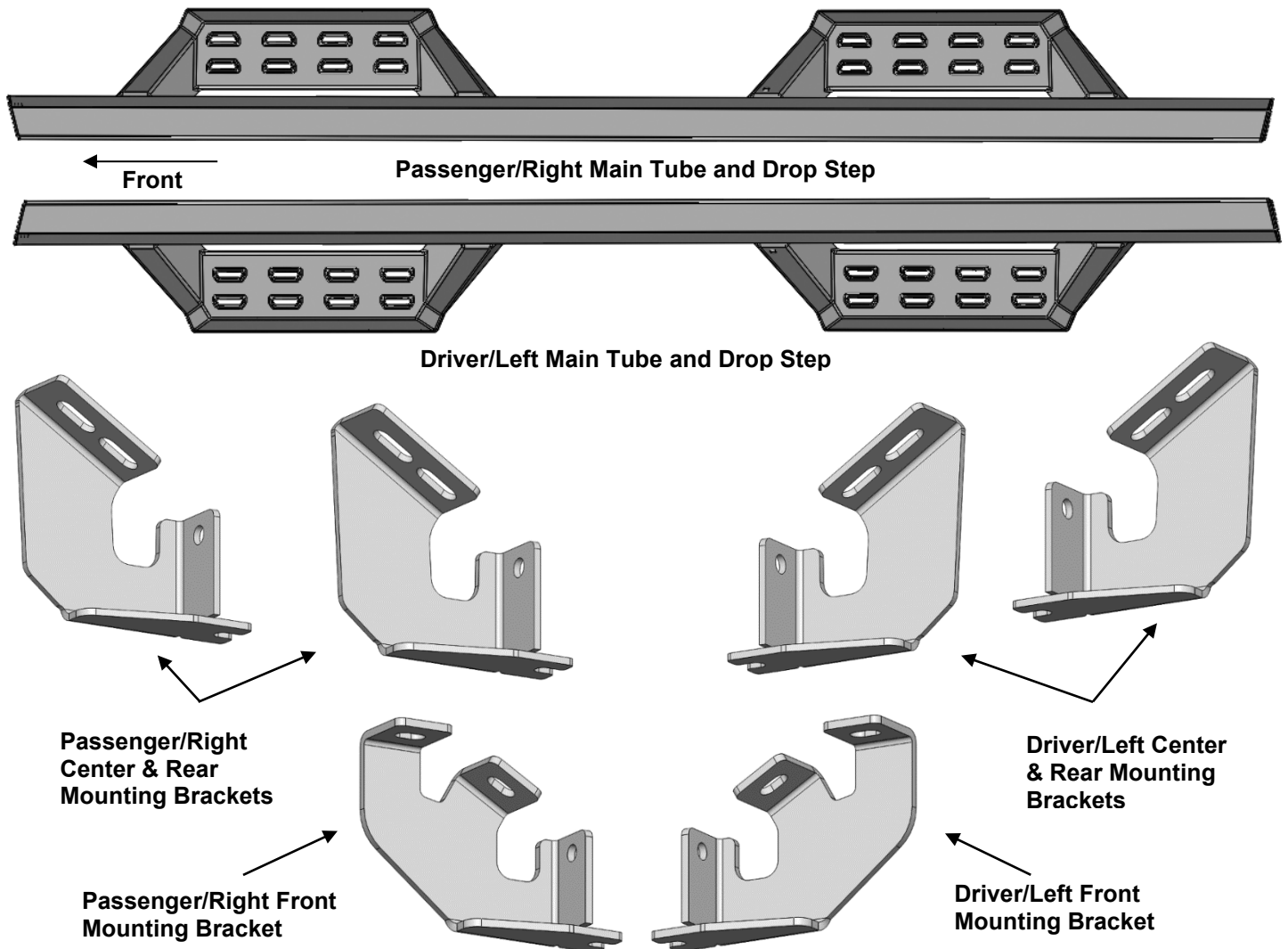
## **INSTALLATION INSTRUCTIONS**

**Running Board Drop Step  
24+ Toyota Tacoma Double Cab  
PART#ENT30240DS**

## Installation Instructions

### PARTS LIST:

Qty	Item Description	Qty	Item Description
1	DS Main Tube	1	PS Front Mounting Brackets
1	PS Main Tube	8	Spacers
4	DS5 Drop Steps	12	8-1.25mm x 30mm Hex Bolts
2	End Cap (left)	28	8x20mm T-Bolts
2	End Cap (right)	24	8mm Lock Washers
2	DS Center/rear Mounting Brackets	12	8mm Hex Nuts
1	DS Front Mounting Brackets	24	8mm x 24mm x 2mm Flat Washers
2	PS Center/rear Mounting Brackets	16	8mm Nylon Lock Nuts



TOOLS REQUIRED



Ratchet



13mm Socket



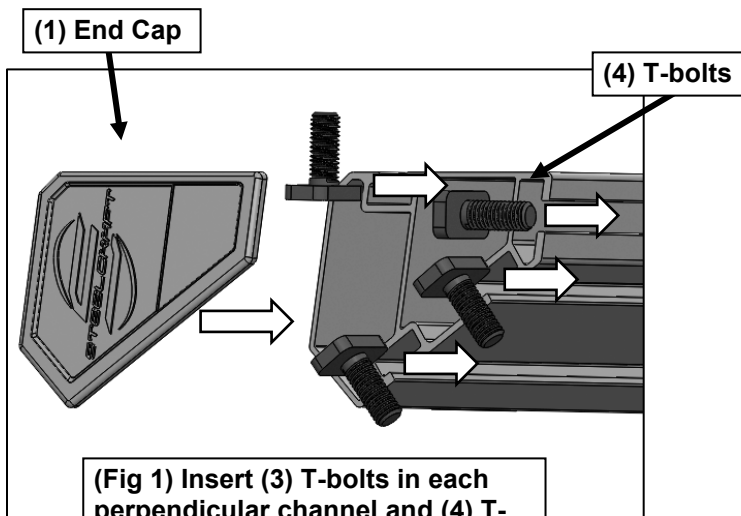
Extensions



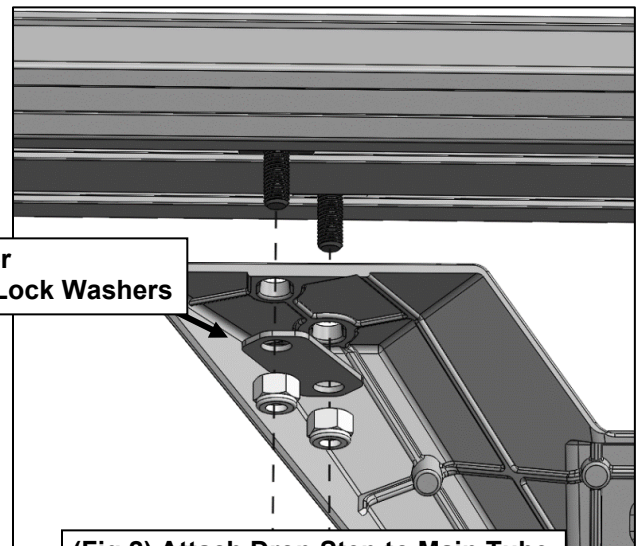
Wrench

1

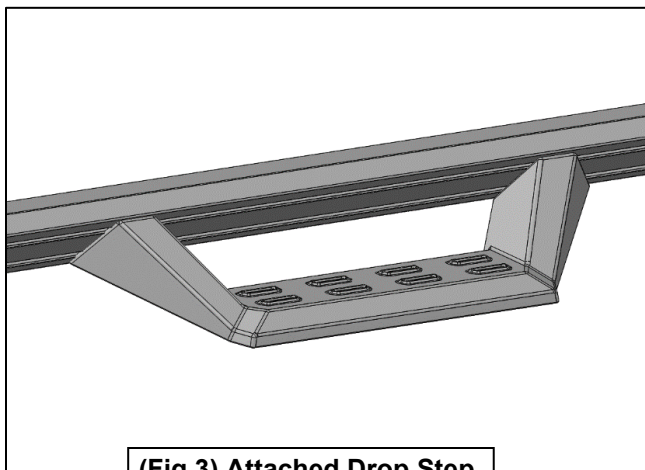
Follow (Fig 1 – 3) to attach Drop Step to Main Tube and prepare Main Tube for installation. Repeat for the remaining 3 Drop Steps. Ensure fasteners are only hand tight at this point.



(Fig 1) Insert (3) T-bolts in each perpendicular channel and (4) T-bolts in each parallel channel of Main Tube, then cap with End Cap

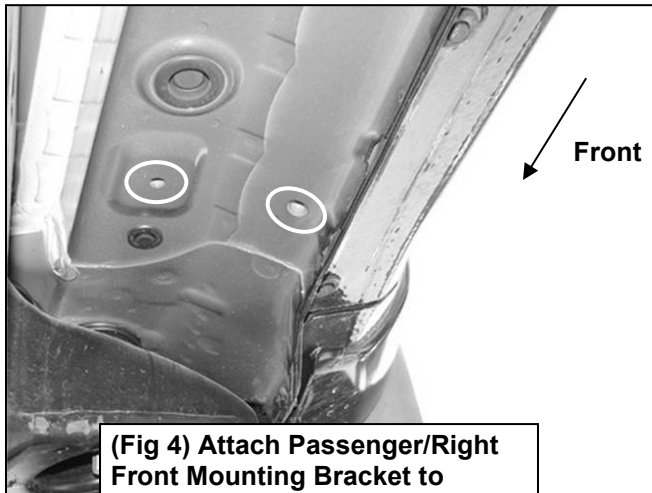


(Fig 2) Attach Drop Step to Main Tube

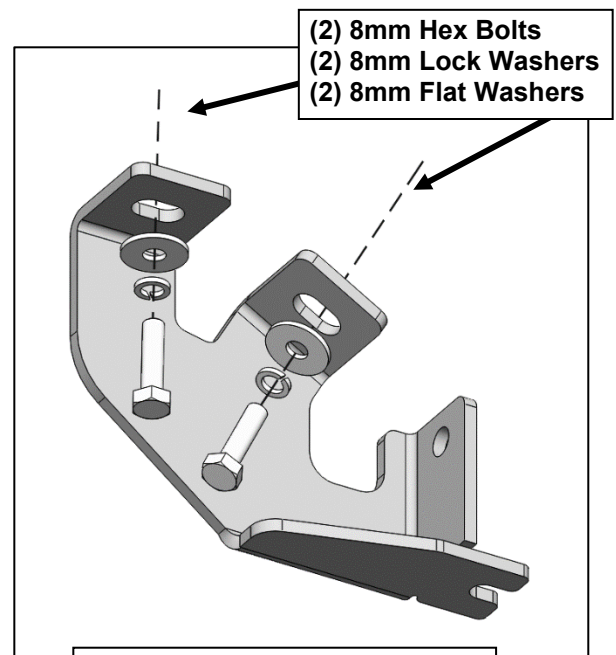


(Fig 3) Attached Drop Step

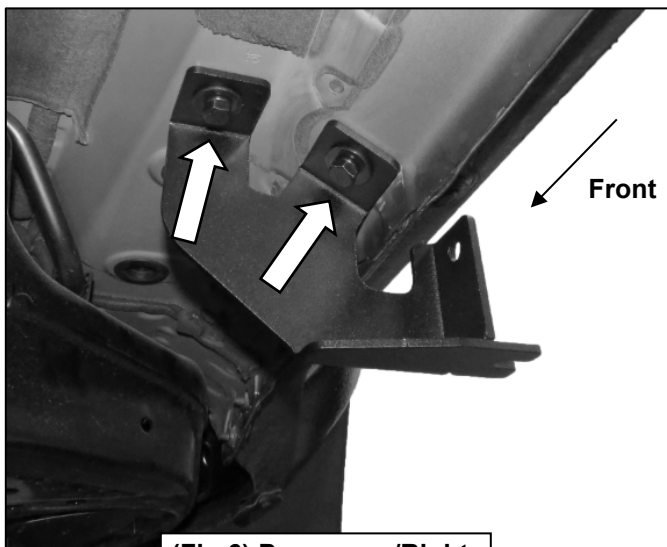
- 1 Follow (Fig 4 – 12) to attach the brackets to the Passenger Side. Repeat the following steps on the Driver Side. Ensure fasteners are only hand tight at this point.



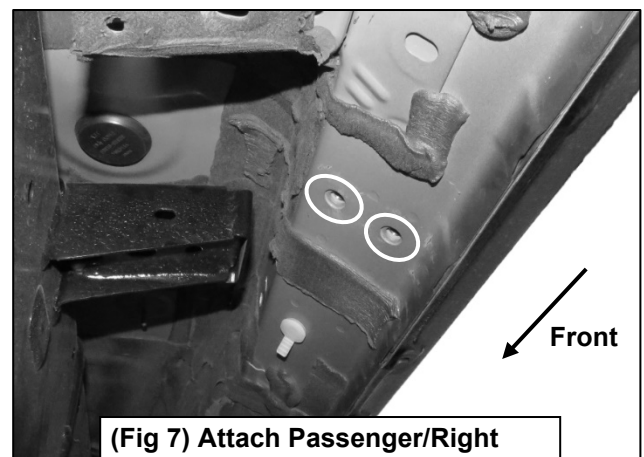
(Fig 4) Attach Passenger/Right Front Mounting Bracket to Passenger/Right Front mounting location using threaded inserts



(Fig 5) Attach Passenger/Right Front Mounting Bracket



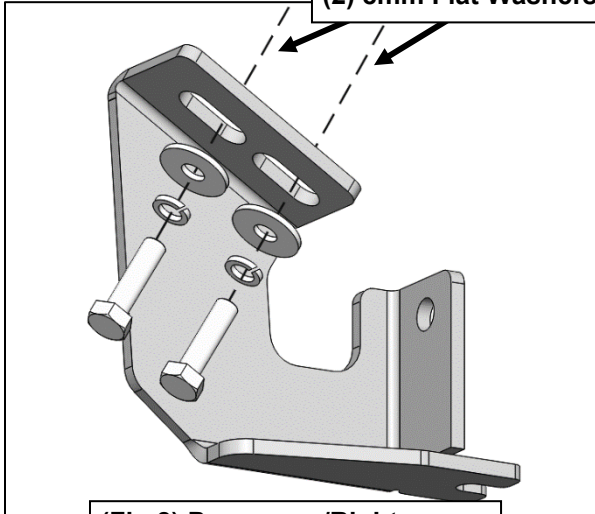
(Fig 6) Passenger/Right Front Bracket installed



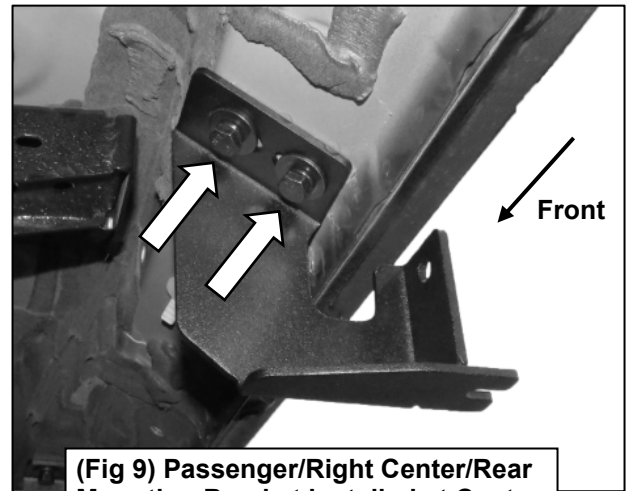
(Fig 7) Attach Passenger/Right Center/Rear Mounting Bracket to Passenger/Right Center mounting location using threaded inserts

**Running Board Drop Step  
24+ Toyota Tacoma Double Cab**

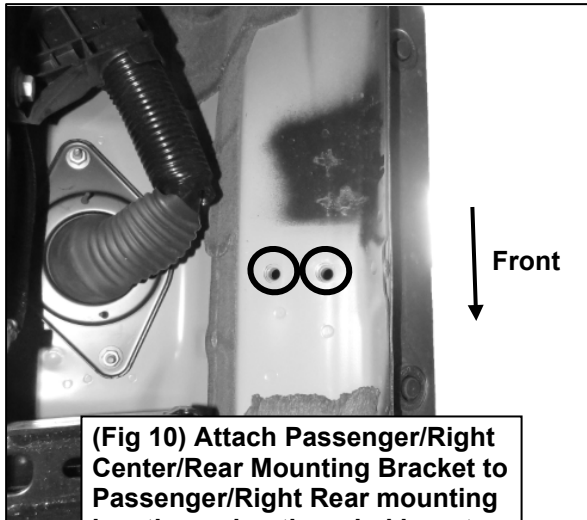
- (2) 8mm Hex Bolts
- (2) 8mm Lock Washers
- (2) 8mm Flat Washers



**(Fig 8) Passenger/Right  
Center/Rear Mounting Bracket**

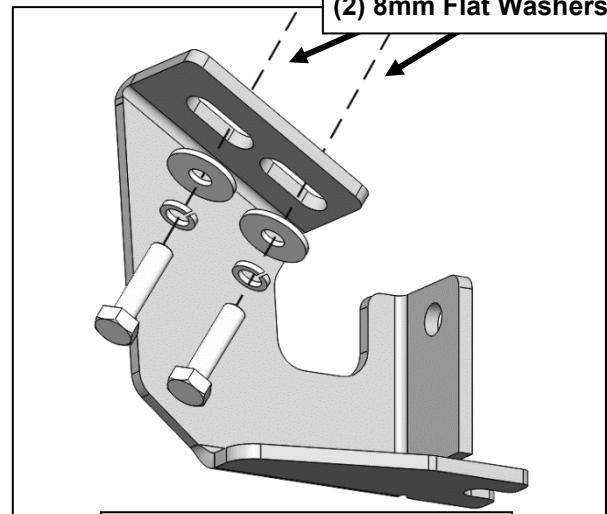


**(Fig 9) Passenger/Right Center/Rear  
Mounting Bracket installed at Center**

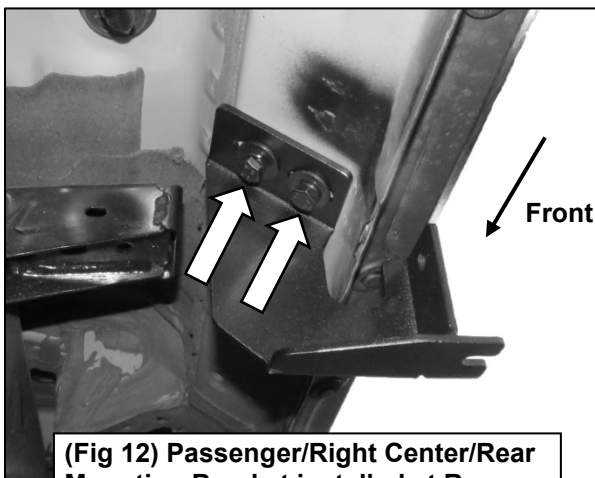


**(Fig 10) Attach Passenger/Right  
Center/Rear Mounting Bracket to  
Passenger/Right Rear mounting  
location using threaded inserts**

- (2) 8mm Hex Bolts
- (2) 8mm Lock Washers
- (2) 8mm Flat Washers



**(Fig 11) Passenger/Right  
Center/Rear Mounting Bracket**

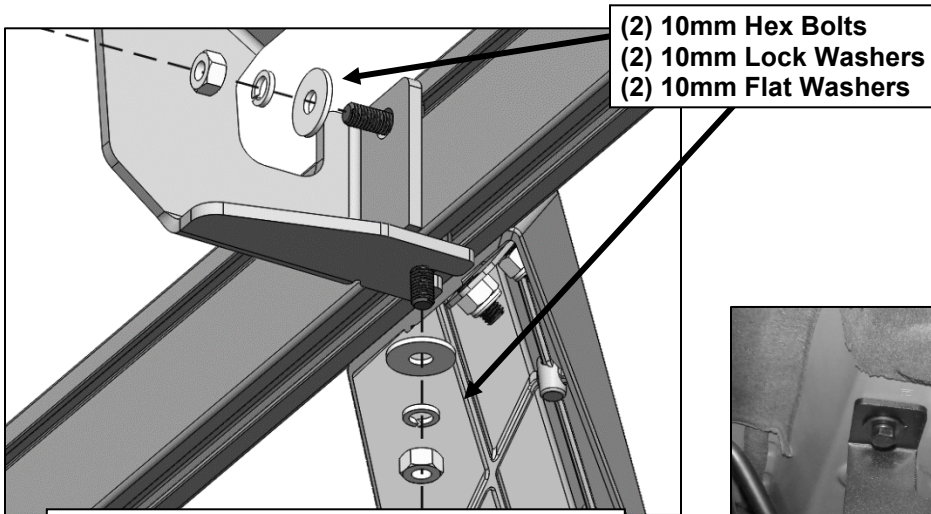


**(Fig 12) Passenger/Right Center/Rear  
Mounting Bracket installed at Rear**

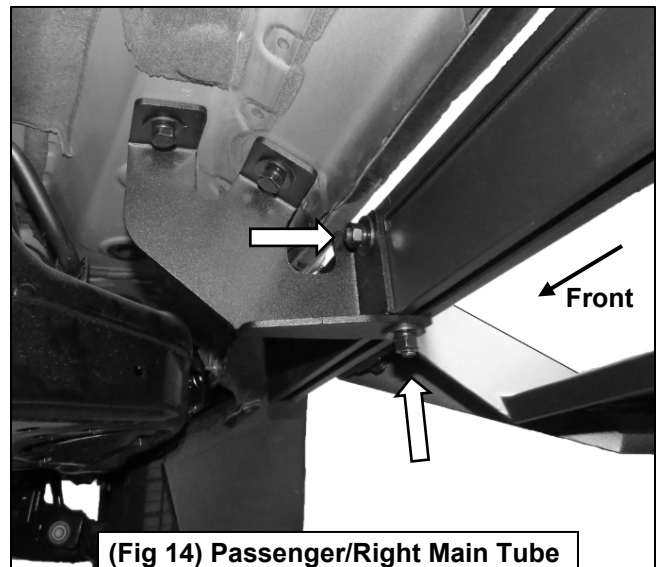


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Follow (Fig 13 – 14) to attach Passenger Side Main Tube to Passenger Side Mounting Brackets. Repeat the following steps on the Driver Side. Ensure fasteners are only hand tight at this point.



(Fig 13) Attach Passenger/Right Main Tube to all Passenger/Right Mounting Brackets



(Fig 14) Passenger/Right Main Tube attached to Mounting Bracket

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Level and straighten Drop Step and Main Tube, then tighten all fasteners. At this point, installation is complete. Do periodic inspections of the installation to make sure that all hardware is secure and tight.

