Chevrolet OE Style® Fender Flares Set of 4

Set Part #2804904
Rev-5 7/12/2017

STEP 1 – PRIOR TO INSTALLATION

A) Husky® only approves installing the flares according to these written instructions with the hardware provided. WARNING: Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to using alternative installation methods, hardware, or materials. DO NOT USE: Loctite, SuperGlue, or similar products on the hardware or the flares.

B) Fit: Verify the fit of the flares to vehicle. (Some filing, sanding, or cutting may be necessary to ensure proper fit).

C) Painting: (Optional) if paint is desired it must be done prior to installing flares on vehicle. Clean outer surface with a good grade degreaser. DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER. Wipe outer surface thoroughly with a tack rag prior to paint. Application of plastic adhesion promoter for ABS plastic as per your paint system manufacturer's recommendations is required. Paint flares using a high quality enamel, or polyurethane automotive paint. If painting edge trim (not recommended), use a flex additive.

D) Performance: Using larger Tires may increase the area required to turn the vehicle. Some Tire/Rim combinations may require lowering bump stops and or installing steering stops to prevent tire from contacting flare.

E) Exhaust System: Modifications may be necessary to maintain a minimum 4" clearance between flares and exhaust pipes. (Exhaust gases should not vent directly onto flares)

F) Metal Protection: All exposed fasteners and bare metal should be treated with rust resistant paint BEFORE installing flares. Spray inner fender wells with undercoating AFTER flare attachments have been completed.

G) Decals: Flares may interfere with existing decals on vehicle. If you wish, remove decals prior to installation of flares.

H) Care & Cleaning: Husky fender flares are built to last; any detergent you use to wash your vehicle is sufficient to clean the flare. Do not use any harsh abrasive detergents.

TOOLS FOR EASY INSTALLATION:

- Electric Drill
- Utility Knife
- Putty Knife
- #2 Phillips Driver
- Grease Pencil / Marker
- Awl (optional)
- Jack and Jack Stands (optional)

PLEASE READ: Dirt and debris can become lodged between the fender flares and the vehicle's fenders, causing scratching and paint wear from vibration. Husky Liner is not responsible for any damage, and the installation of our fender flares is done with the buyer's understanding that this scratching and paint wear may occur.

LIMITED LIFETIME WARRANTY AGAINST ANY MANUFACTURING DEFECTS

- To claim a warranty, you must provide Proof of Purchase.

Included in Hardware Kit:

1.

SW1-0066,
#8 x 5/8" Phillips PH Drill Screw,
30 pcs

2.

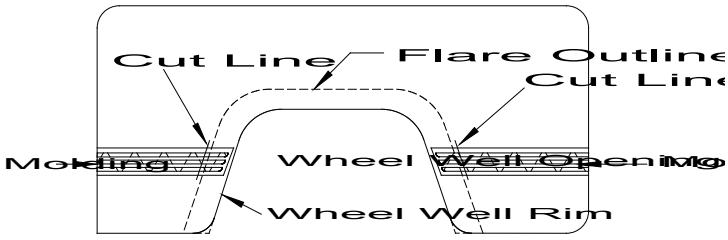
GP1-0008,
Duro (NC02/S 70) Edge Trim,
312 inches

Front Flare Installation Procedures:

Step 1: Preparing Work Area

A. Support and remove wheel using jack and jack stands. (optional)
B. Remove factory fender trim and mud flaps (when installed).
C. Trim body side molding (when installed) so flare fits base sheet metal. See Illustration.

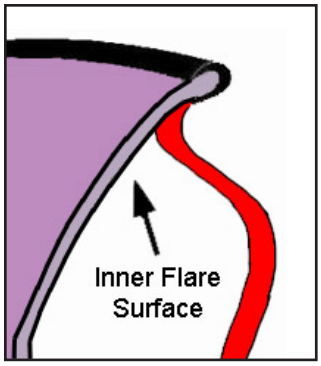
1. Hold flare up to wheel well opening and mark body side molding where flare overlaps.
2. Remove flare.
3. Mark cut line 1/4” beyond overlap line.
4. Use blow dryer to heat molding
5. Slide 6” wide putty knife between the molding and body of vehicle.
6. Carefully cut on marked line with a utility knife, using a putty knife as a guard against the vehicle.
7. Sand molding to desired finished edge.



Step 2: Edge Trim Installation

A. Applying the adhesive side of the edge trim (GP1-0008) to the inner side of the flare, affix the edge trim to the top edge of the flare (the portion that comes in contact with the vehicle).

B. Press edge trim into place along the top edge of the flare in one-inch increments, pulling the red vinyl backing free as you continue to work your way around the top edge of the flare.



Step 3: Flare Installation

A. Hold flare in place on fender.

B. Applying moderate pressure to outside surface of flare, fasten with kit supplied drill tip screws using indents in flare as a guide. Drill through the plastic into the sheet metal.