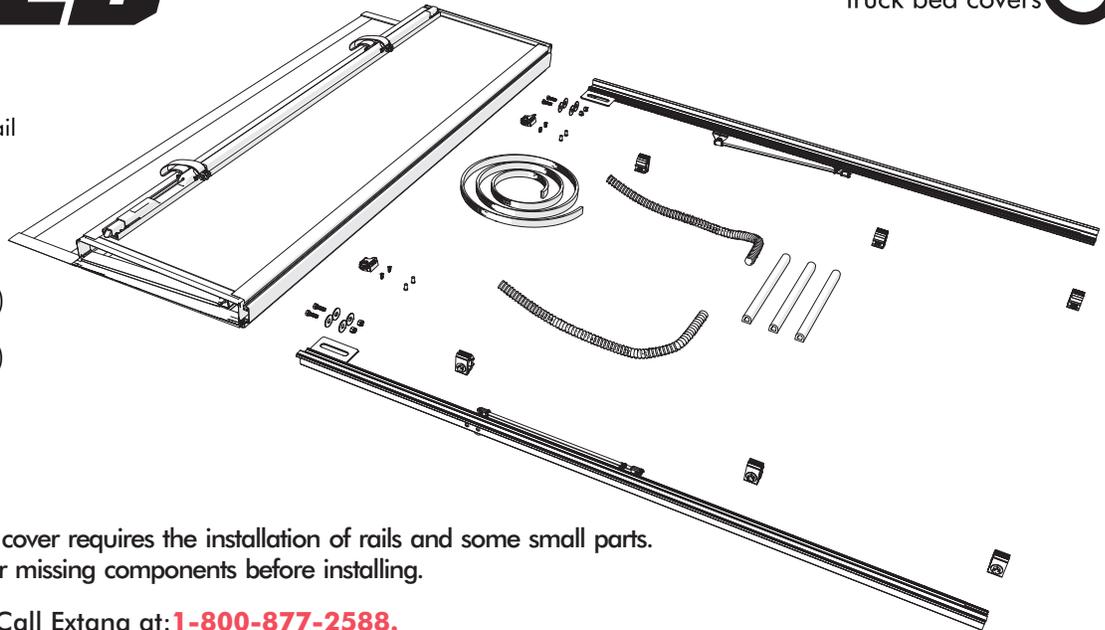


# INSTALLATION & USER GUIDE

# XCEED

**extang**  
truck bed covers

- Cover assembly
- LH/Driver side rail
- RH/Passenger side rail
- Clamps (6)
- Mounting hardware:
  - Bolts (4)
  - Washers (8)
  - Nuts (4)
- Bulkhead seal (1 roll)
- Strap buckle (2)
  - Threaded inserts (4)
  - Screws (4)
- Cab bumpers (3)
- Drain hoses (2)



The XCEED truck bed cover requires the installation of rails and some small parts. Note any damaged or missing components before installing.

**MISSING PARTS?** Call Extang at: **1-800-877-2588**.

Any required parts will be shipped to you directly. **(Do not return the whole kit to the store).**

**Read this guide in its entirety before proceeding with the installation.**

Tools required: 9/16" and 1/2" sockets and ratchet wrench, torque wrench, Phillips screwdriver, alcohol wipe, scissors and cleaning cloth. A knife or cutting wheel may be needed for trimming the bed liner.

**1** It is important that all areas where the bed cover mounts are clean and free of debris prior to installing.

**2** If the truck does not have a bed liner, install the cab/bulkhead seal. Wipe the painted surfaces with alcohol before applying.

Position the seal as shown, at the leading edge of the bulkhead.

**3** Place the rails on the truck bed rail with the slotted bracket forward toward the cab/front and facing inside.

With the rail firmly placed up to the bulkhead, check that the rail end does not interfere with closing the tailgate.

If the rail end interferes with closing the tailgate and there is a bed liner, trimming the bed liner is required.

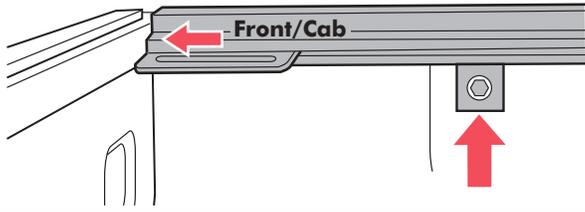
**3B** Most bed liner trimming will be in the corner at the bulkhead. Use a knife or cutting wheel. Be careful not to damage the truck bed.

**4** Make sure the rail is positioned square with the truck bed rail and firmly pressed to the bulkhead. Start with the middle clamp, placed in the center of the rail. Tighten the bolt enough to hold the clamp in place.

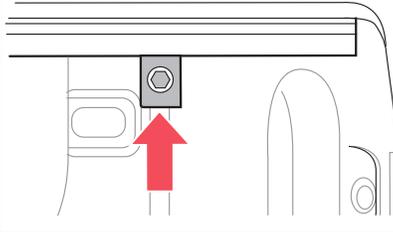
Make sure the clamp is inserted all the way up into the rail and that the clamp teeth are aligned to the rail slots to ensure a good grip.



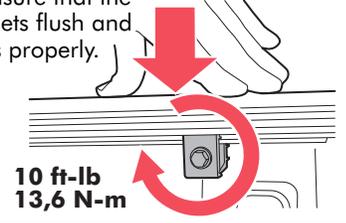
**5** Continuing to make sure the rail is clamped square with the truck bed rail and pressed firmly to the bulkhead. Install a front clamp 6 to 9 inches (152 to 229mm) from the front/cab.



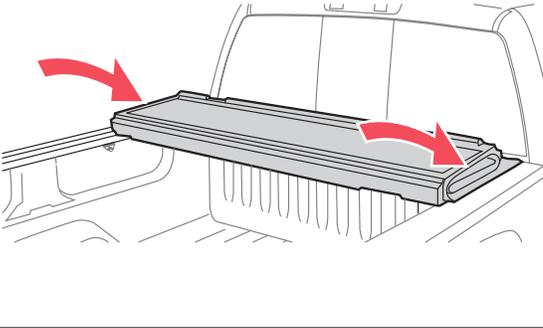
**6** Place the rear clamp approximately 6 inches, 152 mm from the tailgate.



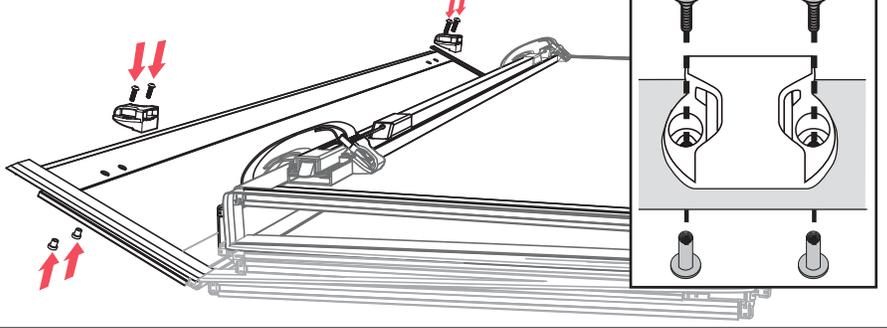
**7** Tighten the clamps starting with the middle, then the front and rear. Always apply downward pressure to the rail when tightening to ensure that the rail sets flush and seals properly.



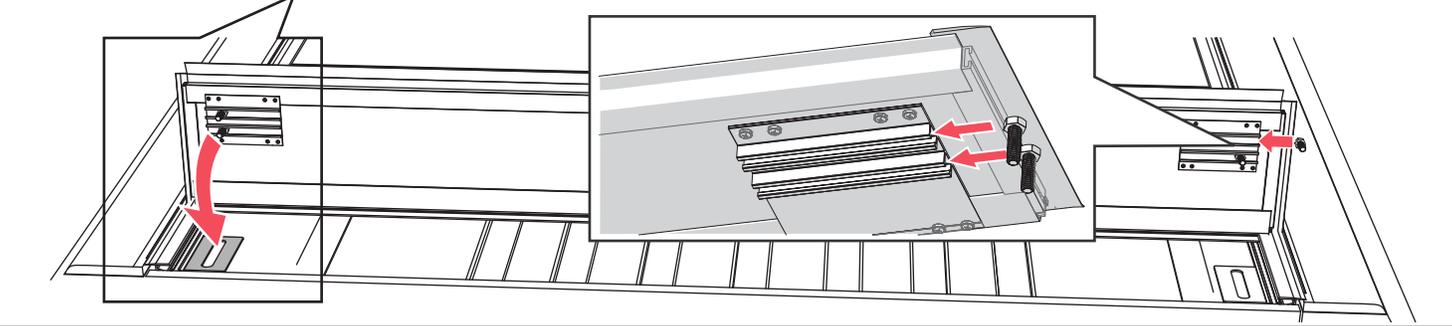
**8** It is recommended that two people set the cover, in its the folded position with the cab panel at the front, onto the truck bed. Be careful not to damage any seals.



**9** Install the two buckle ends into the pre-drilled holes on the front/cab panel. Lift the panel and insert the posts from the bottom, thread the screws down through the buckle end. Use a screwdriver and hand tighten. **Do not over tighten, Do Not use a screw gun.**

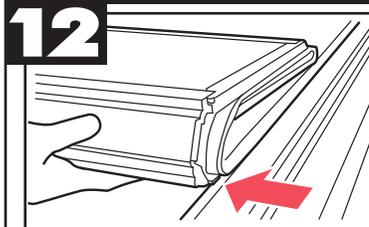
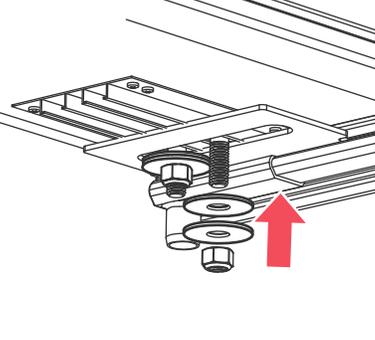


**10** At the front/cab, fold the cab panel back and insert 2 mounting bolts through the keyed slots, on each side. When closed, the two bolts need to be aligned with the slotted bracket of the cover rails.



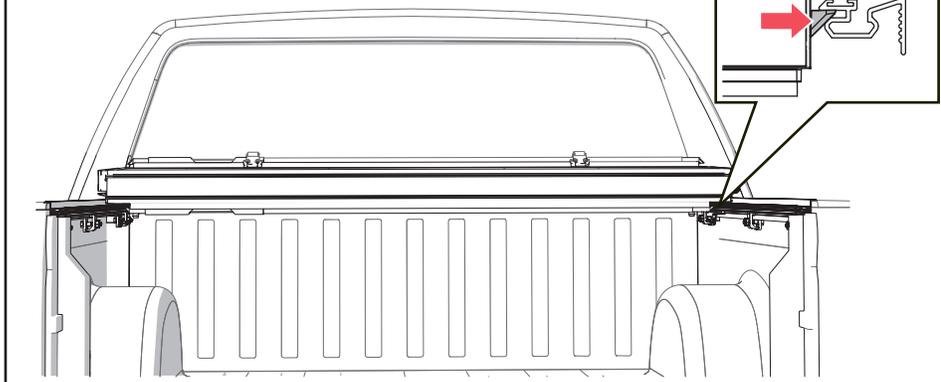
**11** Install mounting hardware underneath the slotted bracket on the rail. Start with the rubber washer, then the large flat washer, then the nylon lock nut. Install two on either side.

**Leave the nuts snug, not tightened, for later adjustments.**



Unfold the cover toward the tailgate. Make sure the cover fits squarely and evenly between the rails.

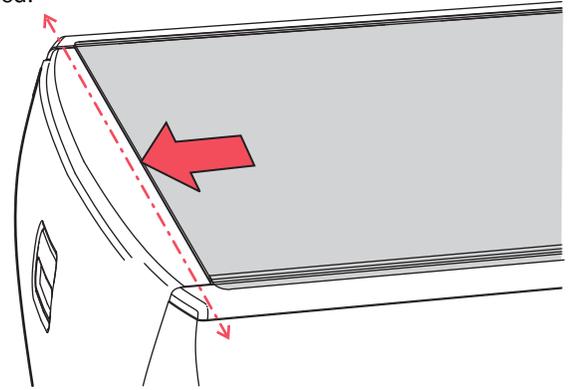
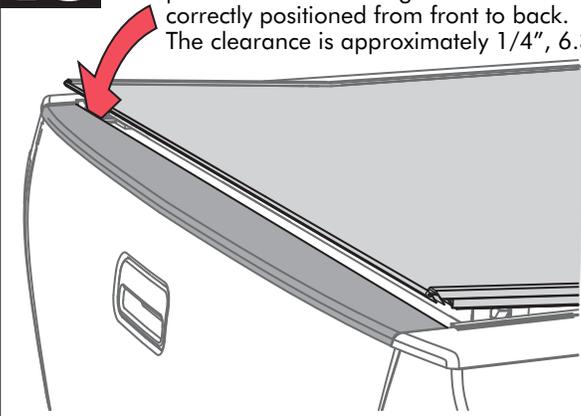
As the cover is closed, ensure that the latches on each panel engage properly with the rails. The cover can be gently moved side to side to ensure even latch engagement.



**13**

The cover's aluminum frame at the tailgate should just fit inside of the tailgate when the cover is correctly positioned from front to back. The clearance is approximately 1/4", 6.35mm.

The rear edge of the cover and tailgate seal should rest on top of the tailgate. The cover must also be parallel with the tailgate and truck bed.

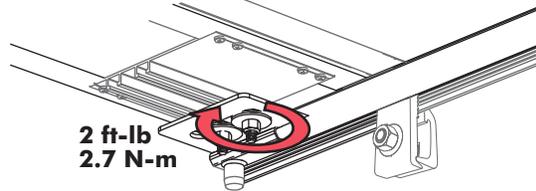
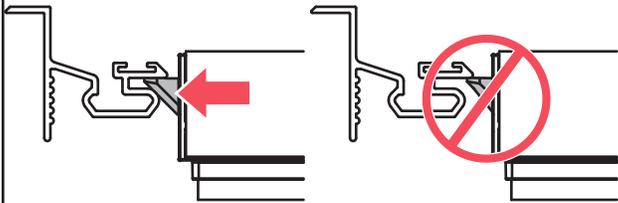


**14**

With the cover fully closed, check that the cover panel latches on both sides make proper contact with the side rails. Adjust the cover left to right so that both latches have equal engagement into the side rails.

**15**

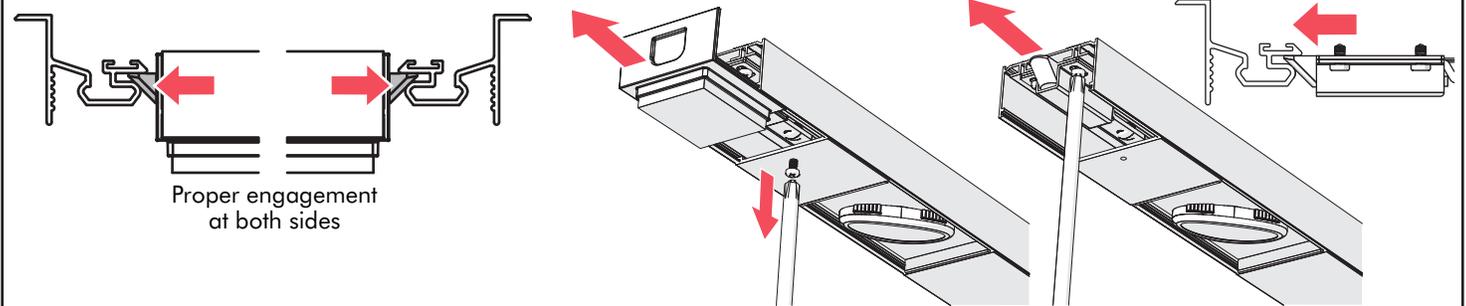
Once the cover is properly aligned, carefully open the cover ensuring that it remains in position. Tighten the four mounting nuts. **Do Not over tighten the fasteners, Do Not use power tools.**



Check that the cover operates correctly and the latches engage, if not loosen the fasteners and realign from step 12. Also, the tailgate latch itself can be adjusted in the next step.

**16**

Check for tail panel latch engagement. Check to see that both tail panel latches make proper contact with the side rails. If the tail panel latches do not contact properly, you can manually adjust the latch positions. Remove the small panel screw and slide the end cover off of the latch assembly. Loosen the latch screws (remove and tighten screws by hand only) and slide the latch pall assembly to contact the rail. Check and adjust on both sides. Tighten the screws and replace the cover and cover screw.



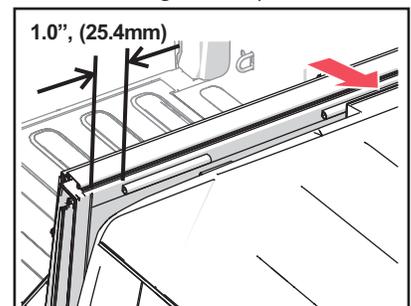
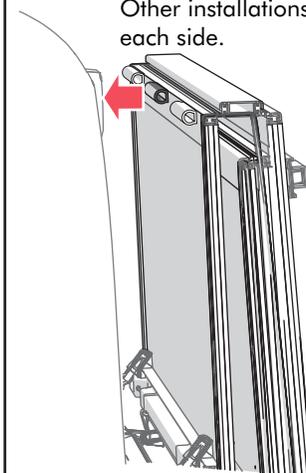
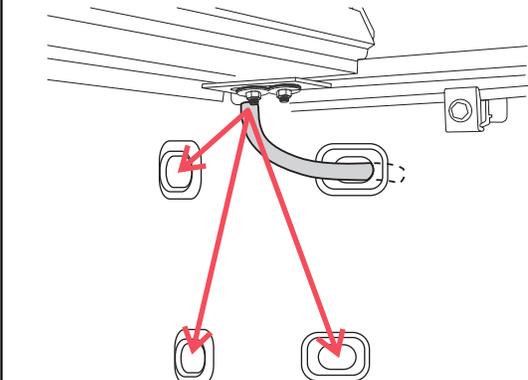
**17**

Attach the drain hoses to the front drains and route the hose through the manufacturer bed plugs. Remove the plug or drill a 7/8", 22.3mm hole in the bed plug. Install hoses on both sides. The hoses may have to run behind a drop-in bed liner.

**18**

Install a cab bumper along the edge of the cover where it meets the truck cab taillight when in the propped up position. Other installations can benefit from the additional bumpers on each side.

Position outer bumpers no closer than the one inch, or 25.4mm, from the outside edge of the panel as shown.



# IMPORTANT Bed cover safe operation and use

## IMPORTANT NOTICE

While driving, the cover must be completely flat and secure with all latches in the closed position OR completely folded up (all panels) and secured at the cab. DO NOT DRIVE with cover partially opened.

## Tonneau Cover Positions While Operating Vehicle

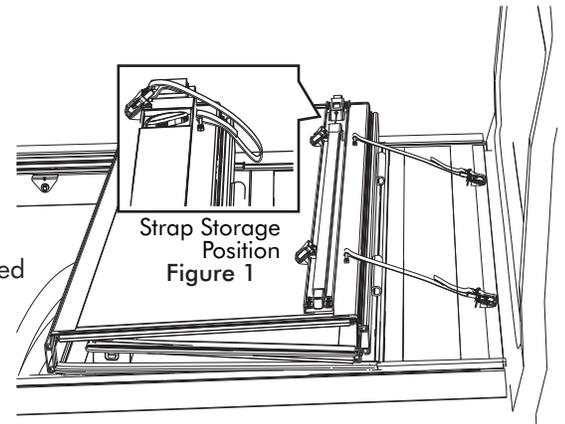
Prior to vehicle operation, the bed cover MUST be properly secured.

### CLOSED POSITION

All panels must be flat, closed and FULLY LATCHED to the bed cover side rail.

### FOLDED & SECURED FLAT AT FRONT OF BED

To drive with your bed cover in the folded position, use the tie down straps and buckles provided with your cover. Ensure that BOTH buckle clips are fully inserted into the buckle ends located on the front header panel of the cover, and adjust the straps to ensure the cover is secure during vehicle operation. The clips should be secured in the storage position, as shown in Figure 1, when the straps are not in use.



FOLDED POSITION

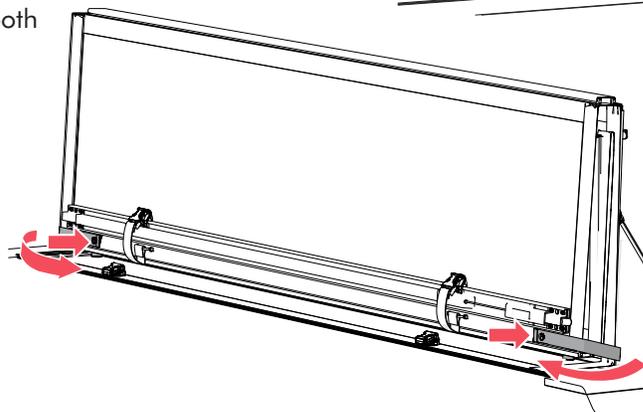
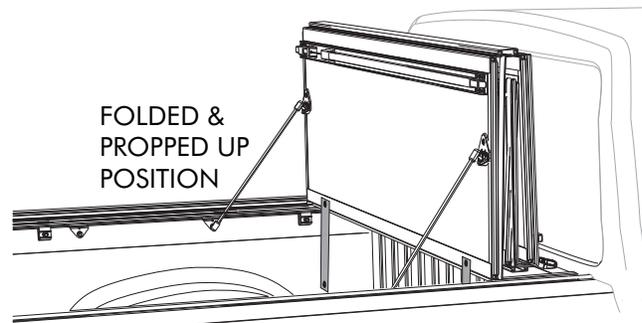
### FOLDED & PROPPED UP TO CAB

Fold the cover open and lift it until it is vertical, or 90 degrees. Release the prop rods from the rail clips and engage the end of the prop rod with the ball fitting of the cover bracket.

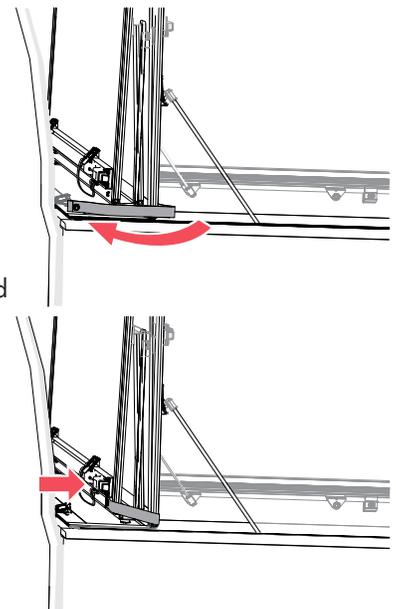
**Always engage both sides.**

Your cover should be firmly in position with little to no movement once the prop rods are locked.

Be sure to strap and snap on both sides of the cover.



Bring the straps from around the back of the panel and snap the ends to the front of the panels. This will keep the folded panels in place and secure.



## Panel Operation

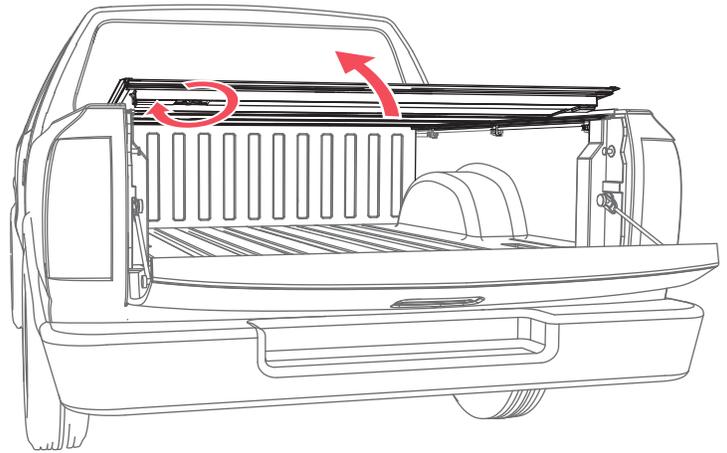
### To close the tailgate panel

The tailgate can be closed with the cover either up or down.

### To open the tailgate panel

Open the tailgate and reach under the driver's side of the tail panel for the rotary handle. Rotate the handle to release both latches, lift the panel to open.

The remaining panels open by pulling on the cable under each panel.



**DO NOT DRIVE WITH THE TONNEAU IN A PARTIALLY OPEN POSITION!**

## Additional Important Operating Tips

- The bed cover **MUST** be free of foreign material including snow and ice before opening the panels.
- Do Not tow your vehicle from the rear with the bed cover in place.
- Do Not operate the vehicle with objects on top of the cover.



Remove any snow or foreign matter before folding the cover.

Do Not tow your vehicle from the rear with the cover on the truck.

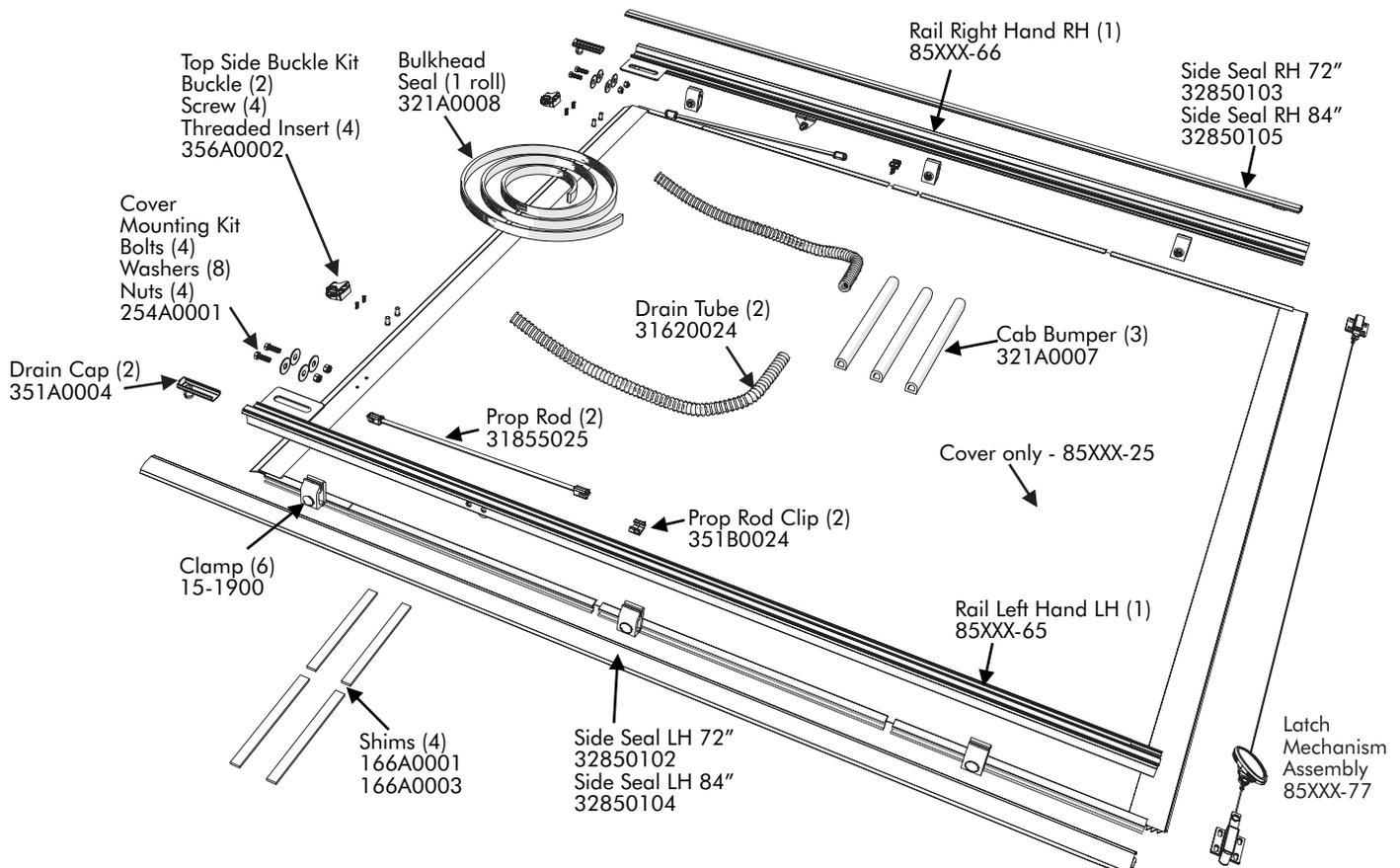
## Cleaning tips

- Wash with standard automotive soap and water with a soft sponge or cloth. Shummy dry to prevent water spots.
- Extang Tonno Tonic may be used to keep the vinyl surface clean and protected.
- It is recommended that you periodically inspect and service the latches on each panel. Clean away dirt or grime and lubricate with silicone spray.

**FAILURE TO FOLLOW THESE CAUTIONS MAY RESULT IN SEVERE DAMAGE TO THE COVER AND WILL VOID YOUR WARRANTY!**

## Replacement Parts

NOTE: To order replacement parts, it is best to contact our Customer Service Department for assistance, to ensure getting the correct part for your vehicle application. When ordering, xxx represents the 3-digit suffix, as referenced on the sales receipt or vehicle application list. Customer Service Department: 800-877-2588.



# MAXIMUM STRENGTH WARRANTY

## EXTANG LIMITED WARRANTY

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### WARRANTY DURATION

Extang offers five years of coverage from the date of purchase. Warranty is limited to original purchaser of truck bed cover and is nontransferable.

### WARRANTY CONDITIONS

This warranty is against defective materials and workmanship. The warranty is void if the product has been damaged by accident, unreasonable use, neglect, improper service/installation/removal, modifications, normal wear and tear or other causes not arising out of defective materials or workmanship. Consequential and incidental damages are not covered under this warranty.

### WARRANTY EXCLUSION

- Warranty is void if defect in materials and workmanship is not reported in writing within 30 days of discovering a defect.
- Warranty does not cover the cost of shipping, including the cost of returning the product for warranty service or inspection.
- Warranty does not cover scratches and dents to bed cover. Warranty further excludes damage to bed cover as a result of placing, storing, or hauling objects on top of bed cover.
- Warranty will be void if shipping damage is not reported in writing within 3 business days of purchase.

### THE FOLLOWING CONDITIONS WILL ALSO VOID THE WARRANTY

- **OVERLOADING OF CARGO** – Cargo should not touch the tonneau at any point. Cargo may shift while traveling and cause it to push against the panel and damage it.
- **DRIVING WITH PANELS OPEN OR IMPROPERLY SECURED** – Prior to vehicle operation, clamps must be tightly secured so that clamp lips tightly grip the inner bedside metal surfaces. **OPEN POSITION:** tonneau must be completely folded and secured with **BOTH** buckles. **CLOSED POSITION:** Tonneau must be completely flat and secured at all 6 latch points (2 per panel).
- Top of tonneau **MUST** be free of foreign material including snow and ice before opening panels or severe damage may result.
- Do **NOT** tow your vehicle from the rear with any Extang tonneau cover on your truck.



### PERFORMANCE

Provided all warranty conditions are met Extang will either repair or replace (at Extang's option) the product or component. Extang may require the original item to be returned postage prepaid for final determination. Extang reserves the right to substitute and offer the respective warranty discount on an entire replacement system or provide other remedies than those listed in this warranty for discontinued product or other reasons. A return authorization number must be obtained from our customer service department prior to returning any product. Shipping charges will apply for any repair or replacement. This warranty gives you specific legal rights and you may also have other legal rights which vary from state to state. To request warranty coverage, please contact Extang Customer Service at 800-877-2588 or email us at [warranty@extang.com](mailto:warranty@extang.com) to have a specialist assist you.

### REPLACEMENT PARTS

Every truck bed cover is specifically designed to fit your truck. Please contact Extang Customer Service at 800-877-2588 or email us at [info@extang.com](mailto:info@extang.com) to have a specialist assist you with the correct part for your Extang bed cover.





SOMETHING DAMAGED? MISSING PARTS?

# CALL US FIRST

# 800-877-2588

WE CAN HELP YOU QUICKLY AND EASILY OVER THE PHONE

## RAPID RESPONSE

# OVERNIGHT DELIVERY

Experienced Customer Service staff are available to answer all your truck bed cover questions

CUSTOMER SERVICE  
8:30 TO 7 EST,  
MONDAY - FRIDAY



Tonno Model: \_\_\_\_\_

Purchase Date: \_\_\_\_\_

Lot Code: \_\_\_\_\_

Lot code can be found on underside of cover.



Extang Corporation, 5400 S. State Road, Ann Arbor, MI 48108, 734 677-0444, Fax: 734 677-8409

Visit us at: [extang.com](http://extang.com)