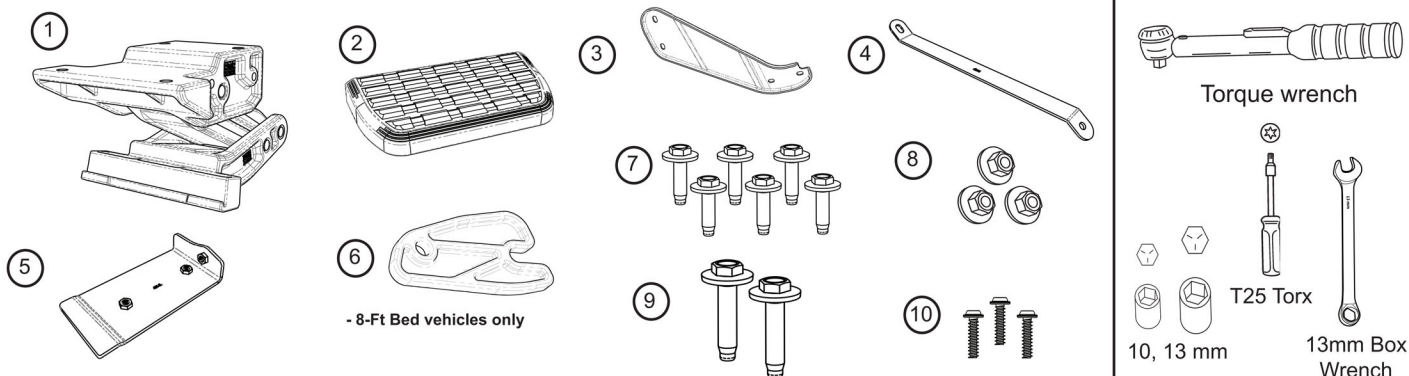


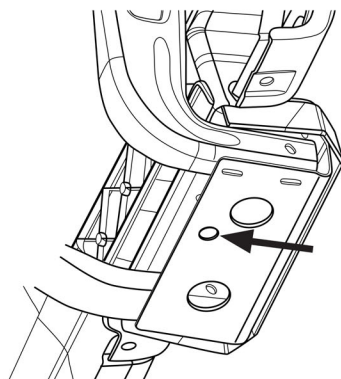
APPLICATION

Ford Super Duty - 2023 - 2024
(Driver Side only)

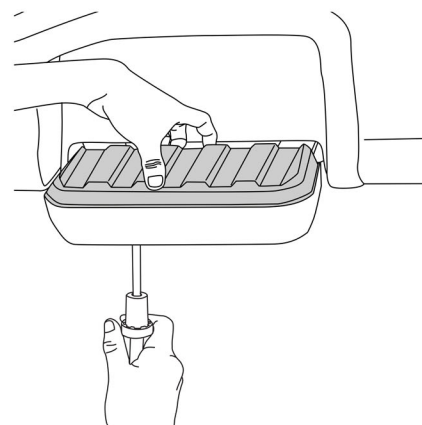


Locate access hole at bottom of stock step assembly (see figure a.). Using a screwdriver or similar, push up through the hole while pulling top of step pad out (see figure b.).

a.



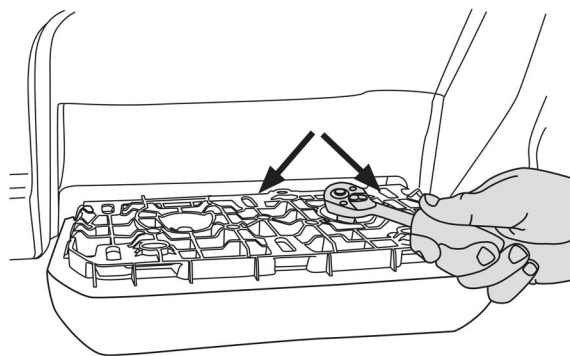
b.



1a

1b

Remove bottom part of the step pad. Use ratchet to remove both bolts holding it in place.

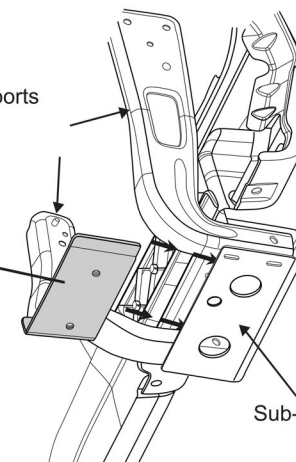


2

Insert reinforcement nut plate into position onto beside step sub-frame. The final position will be on top of lower shelf of the sub-frame and between the side supports.

Side Supports

5



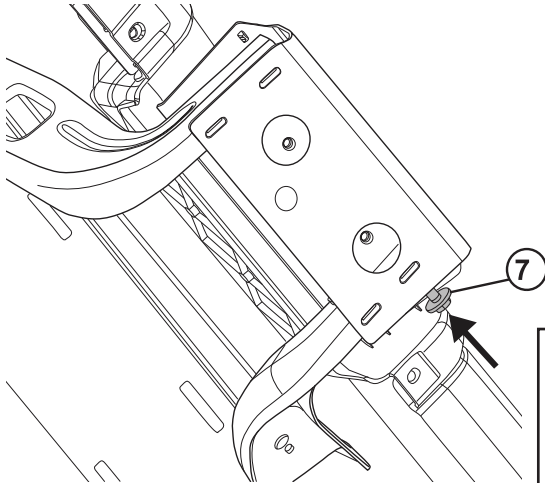
Sub-Frame

3

AMP RESEARCH TECH SUPPORT 1-888-983-2204 (Press 2) Monday - Friday, 7:00 AM - 5:00 PM PST

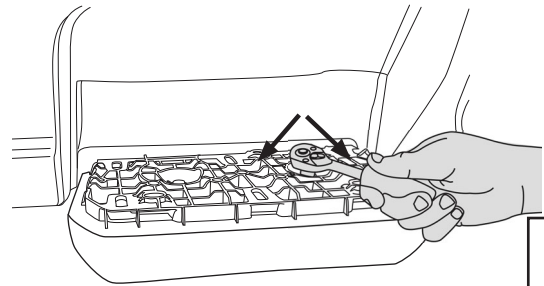
Invented, engineered and manufactured exclusively by AMP Research in the USA. May be covered by one OR MORE of the following patents: 6,641,158; 6,830,257; 6,834,875; 6,938,909; 7,055,839; 7,380,807; 7,413,204; 7,398,985; 7,584,975; 7,566,064; 7,487,986; 8,157,277; 8,408,571; 9,302,626; 9,561,751; 10,053,017; CA2463717 ©2023 AMP Research. All rights reserved. Printed in USA.

Fasten Reinforcement nut plate with short M8 Bolt (7). Torque to 16 ft-lbs (22 N·m).



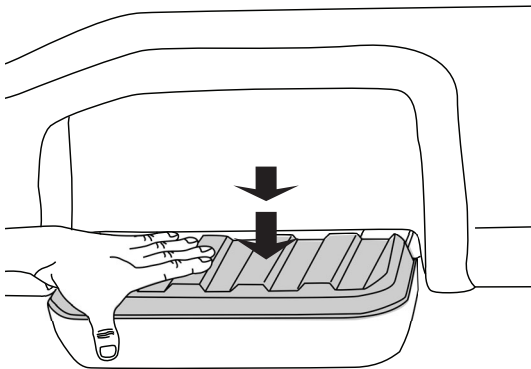
4

Re-install step pad back on, first the bottom portion of the step pad. Torque bolts on bottom part of step pad to 2.6 ft lbs / 3.5 N·m.



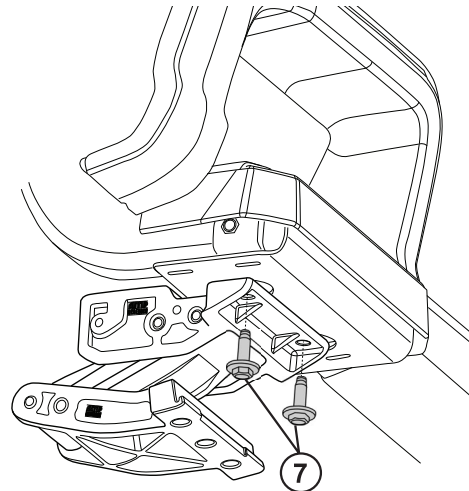
5

Next, install top part of step pad, make sure it snaps back in place.



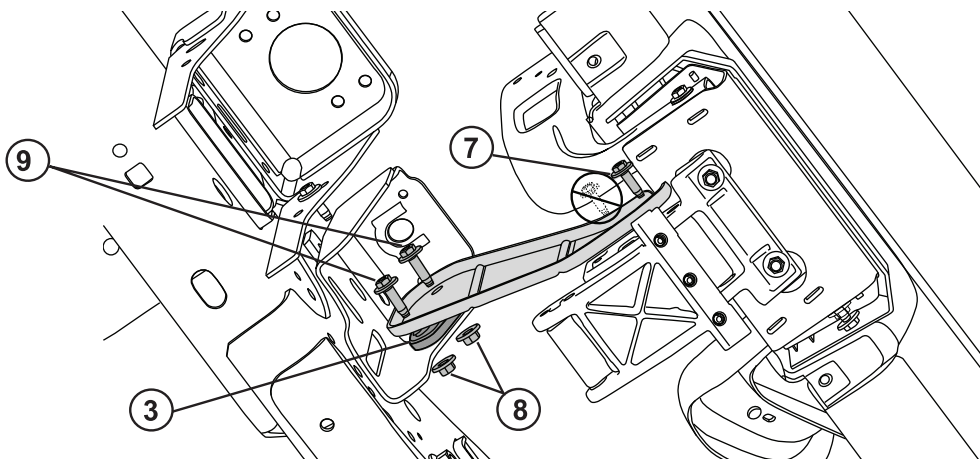
6

Fasten Linkage Assembly to side step sub frame with two medium M8 bolts (7), threading bolts, threading bolts into reinforcement nut plate. Again, do not torque yet, allowing linkage some adjustment for subsequent steps.



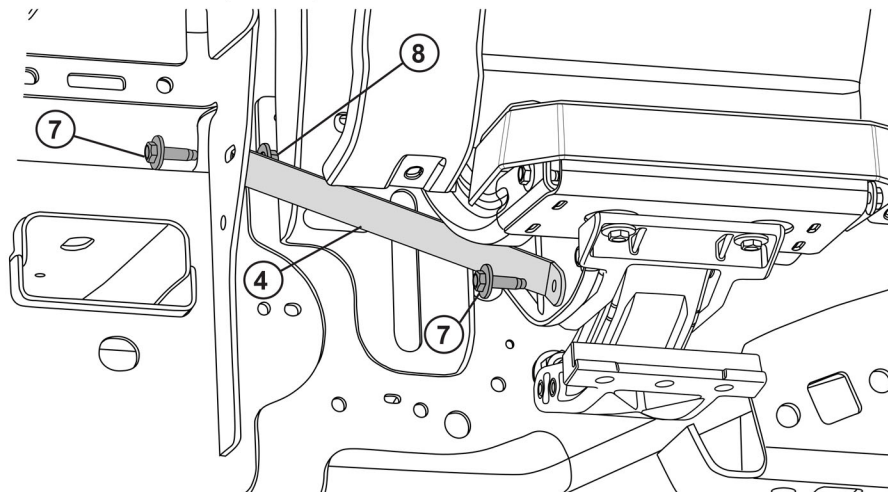
7

Position the lateral support bracket and fasten as shown, long fasteners (9) at frame mount and medium length fasteners (7) at linkage. Only use the shown spacer on long bed trucks (8 foot). Leave second fastening location open for the next step. **Do not torque.**



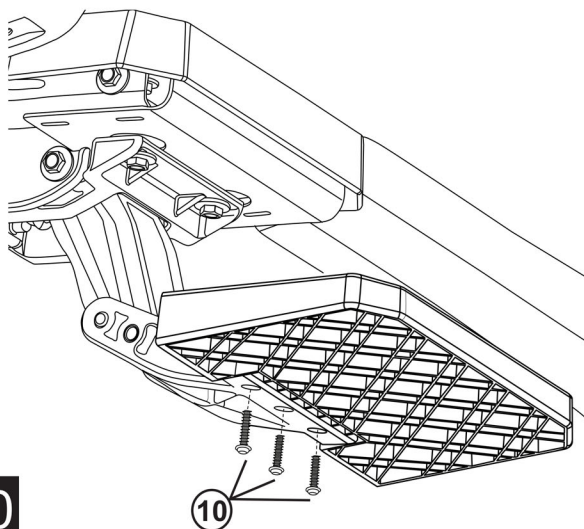
8

Position the secondary support bracket and fasten with medium length fasteners (7) as shown. After all hardware is in place, torque all nine M8 fasteners to 16 ft-lbs (22 N·m).



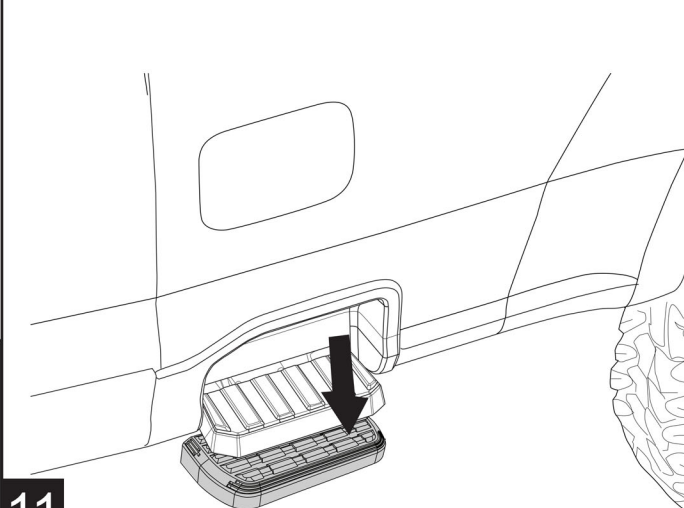
9

Secure step pad using provided PT Screws. Tighten to 6 ft-lbs (8 N·m) using T25 Torx bit.



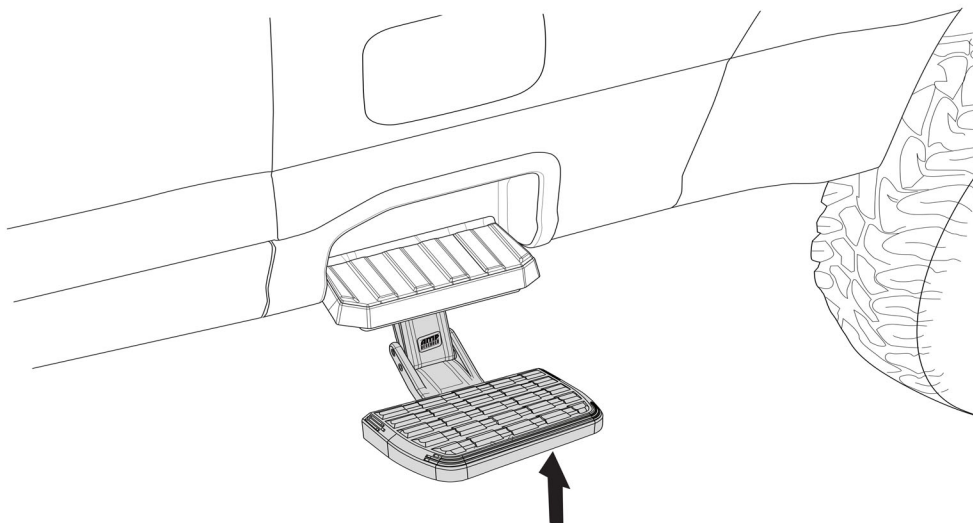
10

To deploy the step, press down using your foot on the outside edge of the step pad.



11

To retract, gently kick up on the underside of the step pad.



12



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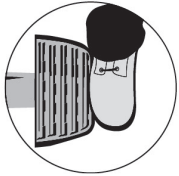
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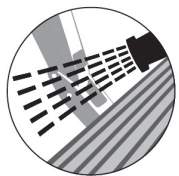


BEDSTEP2™ OPERATION

The AMP Research BedStep2™ is foot operated and deploys and retracts with a nudge of your foot. To deploy, press down using your foot, on the outside edge of the step pad. Maximum load capacity of the deployed step pad is 300 lbs. Always use appropriate hand holds when stepping up to or down from your truck's cargo bed.



To retract, gently kick up on the underside of the step pad.



MAINTENANCE TIPS - The stepping surface and linkage should be periodically washed with mild soap and water using a soft brush or sponge to dislodge any mud, dirt or accumulated road grime. **In severe driving conditions, pressure washing the linkage is strongly recommended.** Do not apply silicone spray, waxes or protectants like Armor All® to the stepping surfaces.

CAUTION! BEDSTEP2™ SHOULD ALWAYS BE STOWED IN THE RETRACTED POSITION WHEN DRIVING.

AMP RESEARCH LIMITED WARRANTY

AMP RESEARCH warrants this product to be free from defects in material and workmanship for THREE (3) YEARS FROM DATE OF PURCHASE, provided there has been normal use and proper maintenance. This warranty applies to the original purchaser only. All remedies under this warranty are limited to the repair replacement of the product itself, or the repair or replacement of any component part thereof, found by the factory to be defective within the time period specified. The decision to repair or replace is wholly within the discretion of the manufacturer.

This warranty specifically excludes labor. If you have a warranty claim, first you must call our factory at the number below for instructions. You must retain proof of purchase and submit a copy with any items returned for warranty work. Upon completion of warranty work, if any, we will return the repaired or replaced item or items to you freight prepaid. Damage to our products caused by accidents, fire, vandalism, negligence, misinstallation, misuse, Acts of God, or by defective parts not manufactured by us, is not covered under this warranty.

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FOR WARRANTY ISSUES WITH THIS PRODUCT PLEASE CALL AMP RESEARCH CUSTOMER SERVICE 1-888-983-2204

WARNING

Be sure to read and precisely follow the provided instructions when installing this product. Failure to do so could place the vehicle occupants in a potentially dangerous situation. After installing or reinstalling, re-check to insure that the product is properly installed.